

# 25192

**03-07 Cadillac**

**CTS Bumper**

AIR DAM BILLET



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**Tools Required:**

Phillip Screw Driver

Drill

1/8" Drill Bit

**Parts List:**

1 - Air Dam Insert (5 Bars)

2 - 6-32 x 1.5 Machine Screws

2 - 6-32 Nylock Nuts

4 - #6 Flat Washers

4 - #10 x 1 Phillip Screws

4 - #10 Flat Nuts

**Read and understand instructions before attempting installation**

**Step 1.**

Remove the license plate and license plate holder. Use a 1/8" drill bit to drill the rivets out of the holder.

**Step2**

Center the billet in the bumper opening. Mark or scribe where the holes in the insert mounts are in the opening. Drill a 1/8" hole at each mark. Align the billet with the holes and fasten with the hardware provided. Make sure all the screws are tight.

**Step3**

If you are re-installing the license plate; It is necessary to cut the lower edge of the holder off that interferes with the billet insert. Use the #10 screws and flat nuts to secure the holder. Installation complete.

***Thank you for purchasing a T-Rex billet grille.***