

2006-10 FORD EXPLORER SPORT BILLET INSERT W/LOGO CUTOUT

Tools Required:

Phillips / Slotted Screw Drivers 5/16" Wrench

Parts List:

- 1 Billet Insert (16 Bars)
- 4 #8 6Head x 1 1/4" Screws
- 4 #8 U Nuts
- 4 2" J Hooks

Read and understand instructions before attempting installation



<u>Step 1</u>

Open the hood and remove the plastic retainers along the top of the grille. This will allow access to the backside of the grille.

<u>Step 2</u>

Center the billet insert over the factory grille. Install the screws into the tabs welded onto the billet. Slide a U nut onto each J hook onto the flat end. From the backside of the grille; wrap the J hooks around the back of the factory grille bars. Use a Phillips screwdriver to secure the screw to the J hooks. Do not overtighten the hardware.



Step 3

Push the grille shell back into the factory mounting position and re-install the factory grille retainers. *Thank you for purchasing a T-Rex billet grille.* 7/17/07