

**20564**  
**08-10 FORD**  
**SUPER DUTY**



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**SIDE VENT INSERT – 2 PC**

**Tools Required:**

Slotted Screwdrivers  
Masking Tape

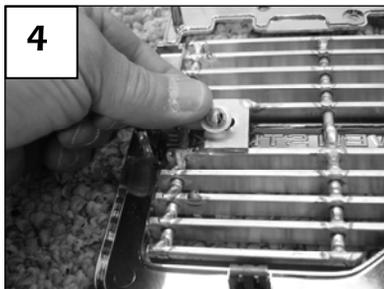
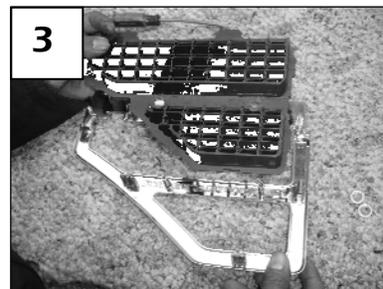
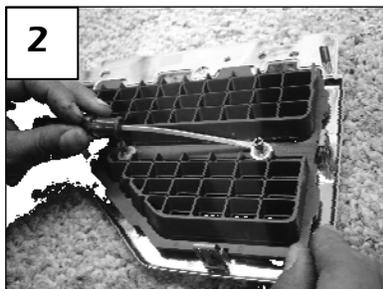
**Hardware / Parts Included:**

2 Billet Inserts (Driver / Passenger)

**Read and understand instructions before attempting installation**

**Step 1**

Apply masking tape to the fender (around the factory side vent). Each vent consists of two pieces and is secured by eight metal pressure clips. The area with the F-250 or F-350 script is a separate piece from the lower section. The piece with script must be removed first (1). Use a plastic interior removal tool or slotted screw driver to pry the top assembly from the fender. Then remove the lower assembly.



**Step 2**

Use a small slotted screwdriver to remove the pair of round clips securing the inner mesh to the frame (2). Remove the mesh (3). Center the billet into the frame; use the factory clips to secure the billet (4).

**Step 3**

Re-install the assemblies onto the vehicle. Install the lower section first; then the upper. ***Thank you for purchasing a T-Rex Billet Grille. 3/22/07***