

**20895**  
**20895B**

**05-10 TOYOTA**  
**TACOMA**



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**BILLET INSERT**

**Tools Required:**

Phillip Screw Driver  
Drill – 1/8 Drill Bit  
Die Grinder w/ cut-off wheel  
Files or Sand Paper

**Hardware / Parts List:**

1 Billet Insert (20 bars)  
4 #8 X 3/4 Phillips Screws  
4 #8 Flat Nuts

**Read and understand instructions before attempting installation**

**Step 1**

Open the hood and remove the factory grille shell. Remove the four fasteners along the top of the grille; next unclip the remaining two fasteners in each lower corner.

**Step 2**

Apply masking tape to the face of the grille to prevent scratching. Use a die grinder to cut the center bars out of the grille. Make your cut at the end of each bar. Do not cut the mounting tabs or 2-3" inner lip around the opening. File or sand the cuts smooth. Center the billet into the opening. Hold the billet in place; Drill a 1/8" hole into the inner lip to secure the billet. Use the #8 screws and flat nuts to fasten the billet insert to the grille shell.

**Step 3**

Re-install the grille shell onto the vehicle. Installation is now complete.

***Thank you for purchasing your T-Rex billet grille.*** T-Rex Truck Products Inc. 12/17/04