

**21959**  
**07-09 TOYOTA**  
**TUNDRA**



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***OVERLAY (w/ Logo Cut Out)***

**Tools Required:**

Phillips / Slotted Screwdrivers  
10mm Socket  
5/16" Wrench

**Hardware / Parts Included:**

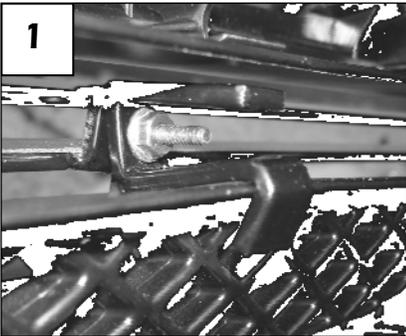
1 Billet Insert (22 bars)  
8 6-32 x 1.5" Machine Screw  
8 6-32 Nylon Lock Nuts  
2 Factory Fasteners  
4 1" J Hooks  
4 1.5" J Hooks

**Read and understand instructions before attempting installation**

**Step 1**

Open the hood; remove two 10mm bolts securing the hood latch to the grille. Release pressure clip retaining hood latch extension rod. Remove ten 10mm nuts from behind the grille. Use a slotted screwdriver to remove the plastic insert along the top of the grille; wrap the tip in masking tape to prevent scratching.

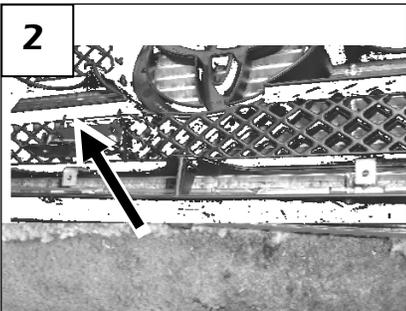
Remove five 10mm nuts from behind the insert. Two plastic clips remain on each end of the grille; there is no access to these fasteners. Pull the grille forward to remove; (replacement clips are provided if they break).



**Step 2**

Use the machine screws and lock nuts to install four short J hooks along the top of the insert (1); install the longer J hooks along the bottom. Install the screws from the front; then a hook from the back; thread the nuts hand tight.

Center the insert into the factory grille. Wrap the hooks around the plastic cross bars. Tighten the hardware.



**Step 3**

Re-attach the hood release assembly onto the grille(2). Replace the OE plastic fasteners in the corners. Re-install the grille assembly onto the vehicle.

***Thank you for purchasing your T-Rex billet grille. 9/19/07***