

# T-REX TRUCK PRODUCTS INC.

## 20380

(16380P)

### 98-03 GMC

### S-15 Truck

### **BILLET GRILLE**

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(16380P)

### 98-03 GMC

### S-15 Truck

### **BILLET GRILLE**

## 98-03 GMC Sonoma and GMC S-15 Blazer **15 BAR - FLUSH MOUNT**

### Tools Required:

Phillips screwdriver  
Rivet Gun  
Die Grinder w/Cut-Off Wheel  
Files or Sandpaper  
Drill  
1/8" & 3/16" Drill Bits

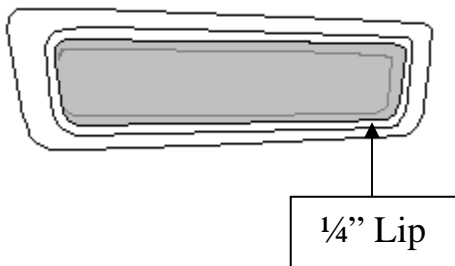
### Hardware / Parts Included:

1 - Billet Insert (15 bars)  
2 - #8 x 3/4" Phillips Screws  
2 - #8 Flat Nuts  
2 - 1/8" Rivets

### Read and understand instructions before attempting installation

#### Step 1.

Open the hood and remove the factory grille shell from the vehicle.



#### Step 2.

Use masking tape on the face of the grille to protect from scratching. Cut out the bars inside of the grille opening; Leave a 1/4" lip from the face of the opening. File or sand the edges smooth.

#### Step 3.

Place the insert behind the opening with the curved brackets on top. Make sure the insert is centered and flush behind the opening with no gaps. Drill a 3/16" hole into the plastic at each top bracket and fasten using the #8 screws and flat nuts. On the bottom, drill a 1/8" hole through the plastic shell aligned with the vertical dowels in the billet insert. Rivet the insert in place.

#### Step 4.

Re-install the grille assembly back onto the vehicle. Installation is now complete.

*Thank you for purchasing a T-Rex Billet Grille.*