

# **20180**

**99-00 CADILLAC  
ESCALADE**



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## **99-00 Cadillac Escalade BILLET INSERT**

### **Tools Required:**

Phillip Screw Driver  
Die Grinder w/ Cut-Off Wheel  
Drill  
11/64" Drill Bit

### **Parts List:**

1 Billet Insert (21 Bars)  
6 #8 x 3/4 Phillip Screws  
6 #8 Flat Nuts

## **Read and understand instructions before attempting installation**

### **Step 1.**

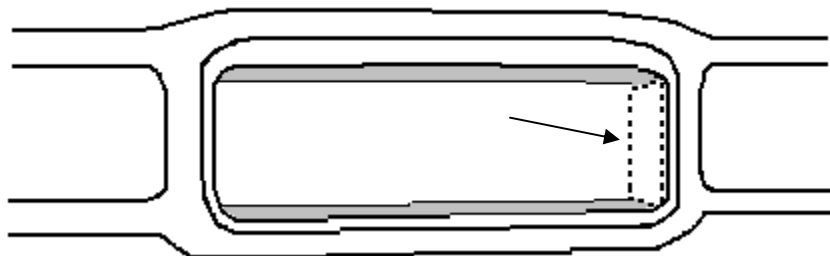
Remove the headlights and grill shell from the vehicle.

### **Step2**

Lay the grille shell on its face and **cut only the inner plastic bars out** of the grille shell opening. Stay as close as possible to the end of the bars when cutting. You will be left with a 1 1/2" wide black plastic lip around the opening.

### **Step3**

Note that the billet insert is longer than the opening in the grille shell. A portion of material must be removed from the black plastic lip on each end of the opening (note the arrow pointing to the dotted outline). With the shorter bars on the bottom, place the billet behind the opening to visualize exactly how much material will need to be removed. Make your cuts on each end of the opening. **Do not cut into the chrome ring**; this may lead to peeling. File any rough edges smooth. Center the billet behind the opening; drill an 11/64" hole into the plastic lip at each insert tab and fasten using the screws and flat nuts.



### **Step4**

Install the grille shell assembly back onto the vehicle.

***Thank you for purchasing a T-Rex billet grille. 6/13/06***