

# 21561

05-07 FORD  
SUPER DUTY



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## 05-07 Ford Super Duty & Excursion 6 PC Billet Overlay

### TOOLS REQUIRED:

Phillips Screwdriver  
Slotted Screwdriver  
5/16" Wrench

### PARTS LIST:

1	Top Billet	18	6-32 x 1.5" Machine Screws
1	Left Center Billet	18	6-32 Nylon Lock Nuts
1	Right Center Billet	18	#6 Flat Washers
1	Lower Billet	18	2" Flange Brackets
2	Side Billet		

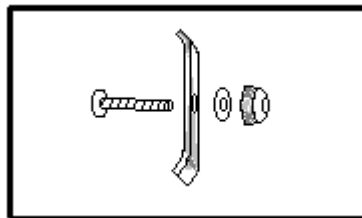
### Read and understand all instructions before starting installation

#### Step 1

Remove the screws on top of the grille. Now depress the clips on the bottom and remove the grille from the vehicle. Access the lower clips by gently pulling the grille forward; then use a large slotted screwdriver to depress the clips.

#### Step 2

Identify the inserts. Center each billet insert over the grille opening. Now install a machine screw from the front of the billet. From the rear of the grille; install a flange bracket, flat washer and nylon lock nut on each screw. Use a Phillips screwdriver and wrench to snug the hardware down. Do not over tighten.



#### Step 3

Re-install the grille shell assembly back onto the vehicle. Be sure the notch on top of the grille aligns with the tab on the core support. *Thank you for purchasing your T-Rex Billet Grille.*

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