

54188
06-11 CADILLAC
DTS



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UPPER CLASS SERIES MESH GRILLE

Tools Required:

Phillips & Slotted Screw Drivers
7mm, 8mm & 10mm Socket
Heat Gun/Fishing Line

Parts List:

1	Upper Class Grille	1	Top Plate
4	Plastic Push Clips	1	Center Logo Plate
6	6-32 Nylon Lock Nuts	2	6-32 Flange Nuts
2	Fender Washers		

Read and understand instructions before attempting installation

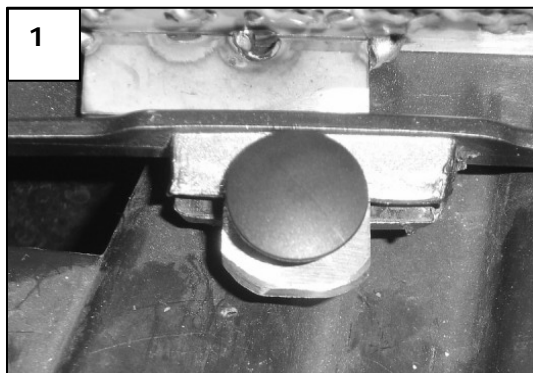
Step 1

Pop the plastic clips and remove the plastic cover over the grille. Remove the along the top of the grille going into the core support. In each side of the grille top there are two pop out clips; remove both. After removing the clips this should allow you to gain access to the rear of the grille. There are clips that need to be un-clipped on the perimeter of the grille. Set the factory grille aside. Remove the factory Cadillac logo from the grille using a heat gun and fishing line.

If you have the lower grille: install now.

Step 2

Locate your new mesh insert. Place the top plate onto the grille and secure it to the grille using the provided nylon lock nuts. Locate the new logo center plate. Secure it to the grille using the washers and nylon lock nuts. Center the grille into the grille opening. Slide the lower tabs into the bumper slots. Place the provided push in clips into the holes in the lower tabs (1). The upper tabs align with the factory hardware in the core support. Place the factory logo onto the new center plate. If the logo is centered; apply pressure to the logo until it adheres to the plate. If logo does not adhere; replace the two sided tape on the rear of the logo. This can be purchased at any hardware or automotive store.



Step 3

Replace the stock plastic motor plates using the factory pop clips. Replace all factory hardware.

Thank you for purchasing a T-Rex billet grille. 04/11/08