

55997

04-11 BMW

6 SERIES SEDAN



55997

04-11 BMW

6 SERIES SEDAN

04-11 BMW 6 SERIES SEDAN

Upper Class Bumper Grille

TOOLS REQUIRED:

T-30 Torx
7mm & 3/8" Socket

PARTS LIST:

- (1) Upper Class Bumper Grille
- (4) 10/32" Nylon Lock Nuts
- (4) 1/2"x1/2" Flat Spacers
- (4) #10 Flat Washers

Step 1 Grille Removal

Open the hood and remove ten T-30 torx screws from the cover at the top of the radiator. Six point down and four point inward to the radiator. Lift the end of the cover near the engine and remove two clips holding the overflow line (1). Remove the cover. Next remove four T-30 torx screws from the cover between the radiator and the grill/bumper assembly. Pull upward to remove the plastic insert from the hood release opening and remove the cover. Remove seven T-30 torx screws from the top of the grill/bumper assembly to allow access behind the grill/bumper assembly.

Step 2 Bumper Grille Installation

Place your new Mesh Bumper Overlay into position by sliding the four 6/32 studs through the opening of the stock bumper mesh. From behind the bumper install four 1/2" x 1/2" flat spacers, #10 flat washers & 6/32" nylon lock nuts on the studs (Fig 1). Adjust your new Mesh Bumper Overlay if needed and tighten the hardware. Reinstall the factory grille. Installation complete.

