

06-08 BMW 7 SERIES

Sport Series Main Grille 2 Pc.

TOOLS REQUIRED:

Socket and Ratchet Set
Torx AT30
Allen Wrench Set
Flat Screwdriver
Grinding Wheel
Jig Saw
Drill and Bits

PARTS LIST

(8) 10/32" Flat Washers
(8) 6/32" 1/2" Machine Screws
(8) 6/32 Nylon Lock Nuts
(1) Sport Series Grille Kit - 2 Pc.
(1) Hood Extension Bracket

Step 1 Factory Grille Removal

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE ATTEMPTING INSTALLATION. The first step is to remove the factory grille. Remove the 4 torx screws (2 from the sides and 2 on the hood latch). Remove four 6mm allen screws (2 on the sides and 2 in the center). Remove the grille from the vehicle.

Step 2 Factory Grille Dissassembly

With the factory grille removed from the vehicle, the factory grille will now be dissassembled. Remove the 2 chrome rings from the factory grille by using a small flat screwdriver to pry the latches loose (Fig 1) and remove the chrome rings from the factory grille (Fig 2). Remove the center chrome strip inbetween the two grille openings by unlatching the latches on the backside of the strip with a small flat screwdriver (Fig 3).

Step 3 Factory Grille Cutting

Now you will cut the vertical chrome ribs from the two openings in the factory grille. Use a jigsaw to cut the vertical ribs (Fig 4). Use a file or grinding wheel to smooth the area where the vertical ribs were cut.

Step 3 Reassembly of Factory Grille After Cutting

Now take the two chrome rings and replace them onto the factory grille assembly, make sure the latches catch and latch (Fig 5).



Fig 1



Fig 2



Fig 3



Fig 4



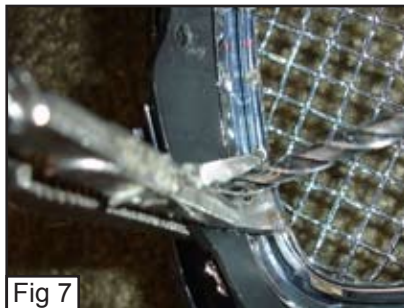
Fig 5

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Sport Series Main Grille

Step 6 Sports Grille Install

Take the sports grilles and install them into the two chrome rings of the factory grille pushing them in firmly to make sure they fully seat in the factory grille (Fig 6). Turn the factory grille assembly with the sports grille installed over so you can see the backside. Make sure the sports mesh grille is still seated into the factory chrome ring, take a pair of vise grips and clamp the metal tab with the hole in it on the sports grille to the factory grille. Use a drill to drill through the tab and the black plastic on the factory grille (Fig 7). Do this to all three tabs on each sports grille. Now insert the xx screw with a washer on it through the hole in the black plastic and the tab with the hole in it on the sports grille and place a flat nut on the screw, tighten (Fig 8). Repeat this to both sports grilles. Replace the chrome center section on the factory grille between the two chrome rings. Reinstall the grille assembly onto the vehicle and reinstall the torx and allen screws and tighten.



Step 7 Hood Latch Modification

Remove the factory hood latch from the bottom front of the hood. Use a die grinder to cut the factory hood release lever (Fig 9). File the edges smooth. Align the provided hood release extension to the hood release assembly (Fig 10). Mark the mounting holes to the latch detent. Drill two 1/8" holes. Use the screws, washers and nuts to secure the extension. Install the hood release assembly with the Torx screws (Fig 11).

Installation complete.

