

T-REX TRUCK PRODUCTS INC.

20190

03-07 CTS

CADILLAC

BILLET INSERT

20191

03-07 CTS

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BILLET INSERT

03-07 Cadillac CTS

20191 without Logo Plate

20190 with Logo Plate

Tools Required:

Phillip Screw Driver
Knife with Razor Blade

Parts List:

1 - Billet Insert (17 Bars)
8 - #8 x 3/4 Phillip Screws
8 - #8 U-Nuts

Read and understand instructions before attempting installation

This billet insert will not fit V Series CTS Models.



Step 1.

Pop the hood and remove the plastic grille from the bumper cover by removing the 14 plastic fasteners from the grill. Apply masking tape around the opening to protect the paint. Note on the rear edge of the opening, there is a molded lip that holds the OE grille in position. Carefully cut the lip away using a knife with a razor blade; Keep your cut close to the edge of the opening. You should be left with a smooth opening all the way around.

Step2

Clip the eight "U" clips found in the hardware kit onto the plastic tabs, there are four along the bottom and two on each side. Center the billet in the opening and align with the "U" clips. Make sure the billet is aligned properly within the opening. Using the screws provided, fasten the lower four brackets first and then the two on the sides.

Step3

If your billet has an emblem area (part number 20190), use a heat gun on the back of the factory grille emblem (a good hair drier will work). Heat it enough so the tape is warm and pliable, at this time the emblem will peel off by prying with even pressure. Let the tape cool and then re-attach to the logo plate on the insert. You also can use new double sided tape if the tape is torn during removal.

Thank you for purchasing a T-Rex billet grille. 5/27/05