

# 54190

**03-07 CADILLAC**

**CTS**



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## **UPPER CLASS SERIES GRILLE**

### **Tools Required:**

Slotted Screwdriver  
Philips Screwdriver  
Small Hammer and 1/16" Punch  
7MM & 10MM Sockets

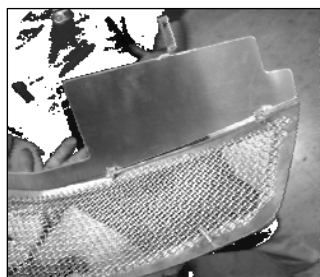
### **Hardware:**

1	Grille Insert, (Upper Class Series)	2	10-32 Flange Nuts
1	Top Mounting Plate	2	#10 Fender Washers
4	6-32 Nylon Lock Nuts		
1	Polished Logo Plate		

## **Read and understand instructions before attempting installation**

### **Step 1**

Open the hood and remove the six plastic fasteners from the top of the grille. Now reach behind the grille and remove four along the bottom and two on each end. Remove the grille. Remove the rubber pad on top of the radiator; now loosen the 10mm bolts on the radiator bracket and remove the two closest to the grille. If installing a bumper insert; install at this time and then proceed to Step 2.



### **Step 2**

Use the 6-32 nuts and washers to install the logo plate onto the grille. Remove the Cadillac logo from the factory grille. Use a heat gun or hair dryer to warm up the tape; slowly pry the logo from the grille. Make sure the logo plate is centered; install the Cadillac logo onto the logo plate. New double-sided tape and (or) super glue may be used to re-install the logo.

### **Step 3**

The mesh grille has been supplied with an upper mounting plate that attaches to the grille; the bent mounting tabs sit above the grille. Use the nylon lock nuts to secure the top plate. Test fit the grille in place. It may be necessary to slightly bend the top plate mounting brackets so they align properly. Center the grille in place. Use the factory fasteners to secure the four mounting tabs along the bottom. Secure the top plate to the radiator bracket using the factory bolts. Tighten the radiator bracket bolts and re-install the rubber pad. ***Thank you for purchasing your T-Rex billet grille. 5/25/06***

