

**20194**  
**07-12 CADILLAC**  
***ESCALADE***



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**2007-2012 Cadillac Escalade**  
**BILLET INSERT**

**Tools Required:**

Phillips & Slotted Screw Drivers  
Drill and 1/8" Drill Bit  
7mm, 8mm & 10mm Socket  
Masking Tape  
1/16" Punch or Drill Bit

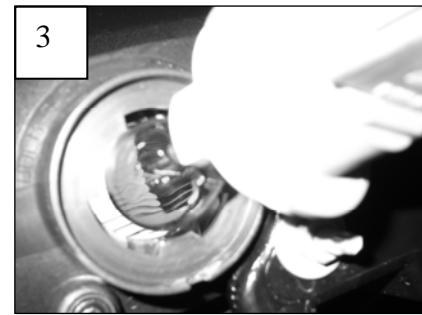
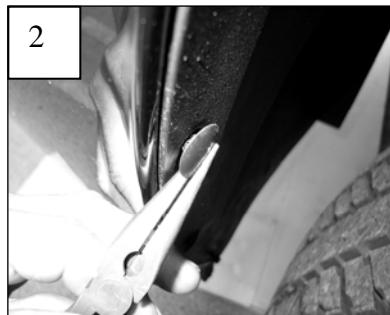
**Parts List:**

2 Billet Inserts (Right & Left)  
4 #8 x 3/4 Phillip Screws  
4 #8 Flat Nuts  
4 Plastic Tree Fasteners

**Read and understand instructions before attempting installation**

**Step 1**

Unclip the plastic rivets and remove the plastic cover over the grille. Remove the six 10mm bolts along the top of the grille (1). Apply masking tape to the painted surfaces of the grille. Remove the bolts and factory fasteners attaching the bumper cover to the inner plastic wheel wells (2). There are two bolts along the bottom and one towards the top of the wheel well.



**Step 2**

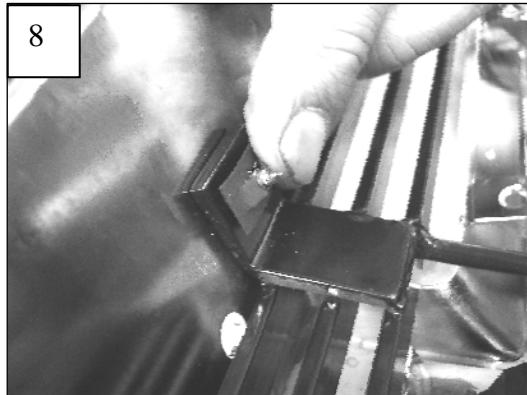
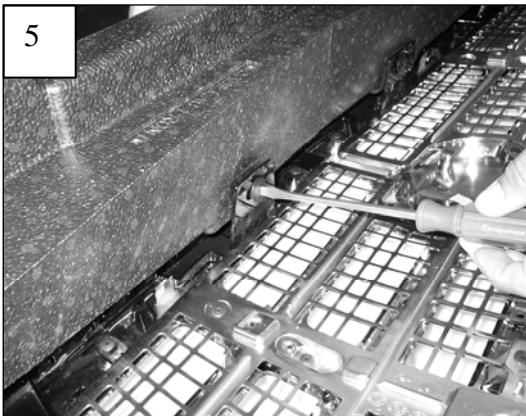
Pull the inner fender wells away from the bumper cover. This will gain access to disconnect the turn signals lights and fog lights. Use a Phillips screw driver to unfasten the light covers; twist the lights from the sockets to disconnect them (3). Once the lights have been disconnected; remove the bumper cover assembly (4).

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### **Step3**

Place the bumper cover face down on a work surface. Use a slotted screwdriver to remove the fasteners securing the bumper pad to the bumper cover (5). Separate the plastic rivets holding the mesh inserts in place. These can be removed with a small 1/16" punch or drill bit (6).



Center the billet grille inserts behind the grille. Bend the brackets on the grille so they sit flat against the grille shell. Make sure the polished billet bars sit in each opening. If they do not align correctly, adjust the brackets.

Once you have the correct fitment of the grille; drill the mounting holes. Drill a 1/8" hole through the shell at each mounting tabs. Fasten the billet to the grill shell using the #8 screws and flat nuts (7 & 8).

### **Step4**

Re-install the bumper pad to the bumper cover; re-install the bumper cover assembly and the plastic grille cover back onto the vehicle. ***Thank you for purchasing a T-Rex billet grille. 7/5/06***