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07-12 CADILLAC
ESCALADE



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2007-12 Cadillac Escalade
UPPER CLASS SERIES MESH INSERTS

Tools Required:

Phillips & Slotted Screw Drivers
7mm, 8mm & 10mm Socket
Masking Tape
1/16" Punch
Wire Cutters

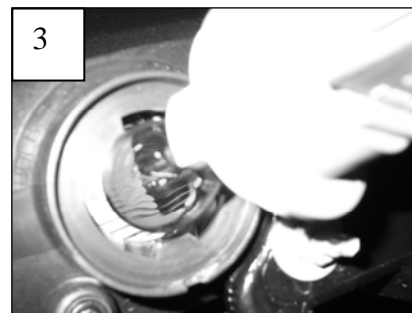
Parts List:

1 Upper Class Insert (Right)
1 Upper Class Insert (Left)

Read and understand instructions before attempting installation

Step 1

Unclip the plastic rivets and remove the plastic cover over the grille. Remove the six 10mm bolts along the top of the grille (1). Apply masking tape to the painted surfaces of the grille. Remove the bolts and factory fasteners attaching the bumper cover to the inner plastic wheel wells (2). There are two bolts along the bottom and one towards the top of the wheel well.

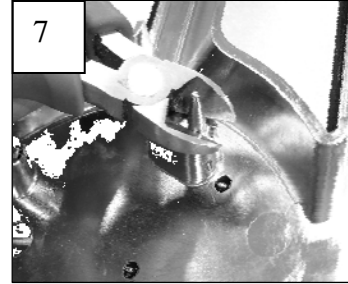
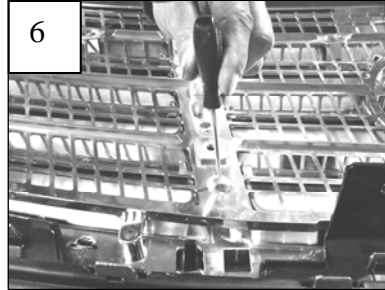
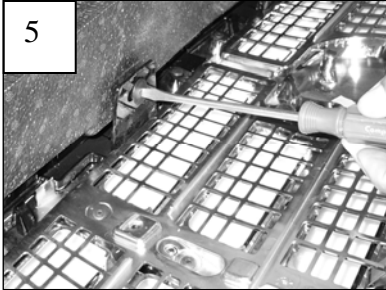


Step 2

Pull the inner fender wells away from the bumper cover. This will gain access to disconnect the turn signals lights and fog lights. Use a slotted screw driver to unfasten the light covers; twist the lights from the sockets to disconnect them (3). Once the lights have been disconnected; remove the bumper cover assembly (4).

Step 3

Place the bumper cover face down on a work surface. Use a slotted screwdriver to remove the fasteners securing the bumper pad to the bumper cover (5). Separate the plastic rivets holding the mesh inserts in place. These can be removed with a small 1/16" punch (6). Do not damage the rivets; they will be re-used.



Step 4

Use a pair of wire cutters (or similar tool) to cut the molded tab behind the logo area (7). This is a locating tab next to one of the rivet points. Center the mesh inserts in place. Use the factory rivets to secure the mesh.



Step 5

Re-install the bumper pad to the bumper cover; re-install the bumper cover assembly and the plastic engine cover back onto the vehicle. ***Thank you for purchasing a T-Rex billet grille. 9/29/06***

