

# 54173

# 54174

## 2013 CADILLAC XTS



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#### Mesh Grille

Install time: 35 Mins.

#### TOOLS REQUIRED:

- 1/16 Drillbit & Drill
- Plastic Prybar
- Screwdriver
- Socketwrench
- Torx Screwdriver

#### PARTS LIST:

- (1) Mesh Grille
- (2) Zip Ties
- (6) #8 Screws
- (1) 10" Double Sided Tape
- (6) Flatnuts
- (8) #6 x 1/2" Tapping Screws



PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE ATTEMPTING INSTALLATION.

- Remove 14 Clips along the Top of the Plastic Cover. (Fig. 1)
- Remove 12 Bolts that are along the Top of the Factory Grille. (Fig. 2)
- Along the Bottom of the Splash Guard towards the Back, Remove 4 Bolts. (Fig. 3)
- Remove 4 Bolts along the Fenderwell. (Fig. 4)
- Move away the Fenderwell and remove a Bolt on the inside of the Side Bumper. (Fig. 5)
- Remove the Screws that are on the Felt on the Side Corners of the Splash Guard. (Fig. 6)
- Once you move to the side those Felt Covers, there will be a Bolt (you can't miss it), Unscrew this bolt on both sides and Remove the whole Front Fascia. (Fig. 7)
- Once you remove the Front Fascia, Unclip the Electrical wire Connected to the Fascia. (Fig. 8)



# 54173

# 54174

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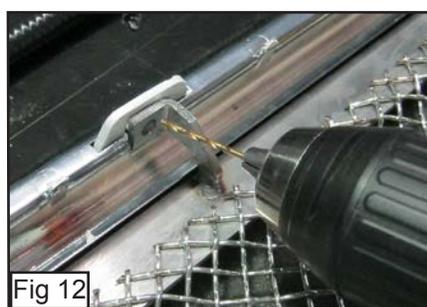
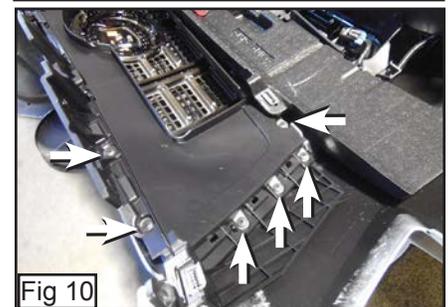
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#### Mesh Grille

Install time: 35 Mins.

- Remove the Clips on the Corners of the Factory Grille and for the Bumper Support to Remove the Bumper Support. (Fig. 9)
- Remove the Screws from around the Grille and Remove the Plastic Grille. (Fig. 10)
- Place the Mesh Grille into the Factory Opening (The Top of the Grille will be behind the Factory Grille Opening while the bottom will be placed on the outside. (Fig. 11)
- With the 1/16 Drillbit and Drill, Drill through the Brackets along the bottom of the Mesh Grille. (Fig. 12)
- Place #8 Screws onto the Holes you Drilled and Place a Flatnut Behind to Thread in. (Fig. 13)
- Carefully Drill through the Top Brackets on the Mesh Grille. (Do Not Drill all the Way Through). (Fig. 14)
- Thread the #6 Screws through the Brackets you Drilled. (Fig. 15)
- Place back the Plastic Cover onto the Factory Grille Shell and the Cover along the bottom of the Factory Grille. (Fig. 16)



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Install time: 35 Mins.

- Drill a 1/16 Hole through the Bottom of the Plastic Cover corners and with a Zip Tie, Tie them both together (the Top Plastic Cover with the Bottom Plastic Cover). (Fig. 17 & 18)
- With a Plastic Prybar or a Fishing Line, Start removing the Cadillac logo from the Factory Grille. (Fig. 19)
- Once you have the Logo Removed, Place the Double Sided Tape on the Logo and place it onto the Logo Plate on the Mesh Grille.

**INSTALLATION COMPLETE**

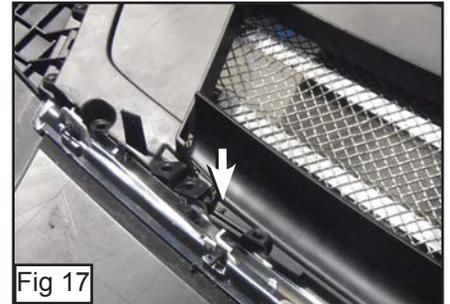


Fig 17

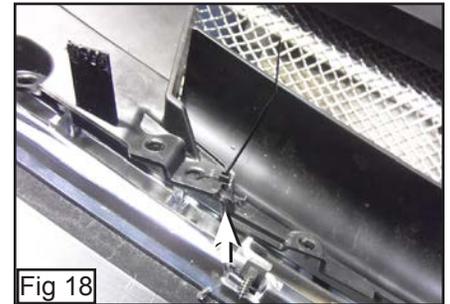


Fig 18



Fig. 19