

2013 CADILLAC XTS

Mesh Grille

Install time: 35 Mins.

TOOLS REQUIRED:

1/16 Drillbit & Drill
Screwdriver
Socketwrench
Torx Screwdriver

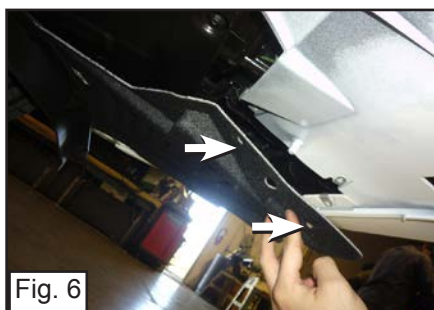
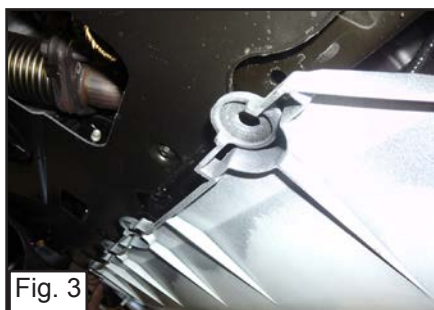
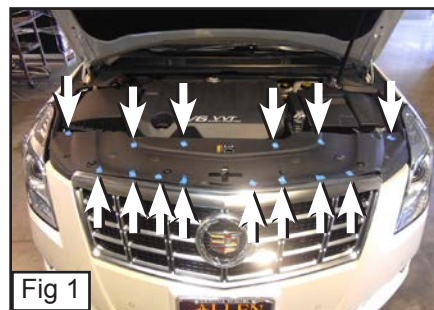
PARTS LIST:

(1) Mesh Grille
(6) #6x 1/2 Tapping Screws



PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE ATTEMPTING INSTALLATION.

- Remove 14 Clips along the Top of the Plastic Cover. (Fig. 1)
- Remove 12 Bolts that are along the Top of the Factory Grille. (Fig. 2)
- Along the Bottom of the Splash Guard towards the Back, Remove 4 Bolts. (Fig. 3)
- Remove 4 Bolts along the Fenderwell. (Fig. 4)
- Move away the Fenderwell and remove a Bolt on the inside of the Side Bumper. (Fig. 5)
- Remove the Screws that are on the Felt on the Side Corners of the Splash Guard. (Fig. 6)
- Once you move to the side those Felt Covers, there will be a Bolt (you can't miss it), Unscrew this bolt on both sides and Remove the whole Front Fascia. (Fig. 7)
- Once you remove the Front Fascia, Unclip the Electrical wire Connected to the Fascia. (Fig. 8)





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- Remove the Clips on the Corners of the Factory Grille to Remove the Bumper Support. (Fig. 9)
 - Once you remove the Bumper Support, Unclip the Black Electrical Wire and Remove the Bolts along the Top Side of the Plastic Cover. (Fig. 10)
 - Remove the Screws along the Bottom of the Factory Grille Shell. (Fig. 11)
 - Remove the Big Plastic Support to get to the Factory Bumper Grille. (Fig. 12)
 - Remove the Screws from the Factory Bumper Grille and Remove. (Fig. 13)
 - Place the Bumper Mesh into the Grille Opening. (Fig. 14)
 - Drill 1/16 Holes Throught the Brackets on the Mesh Grille. (Fig. 15)
 - Thread in the #6 Screws into the Holes you Drilled. (Fig. 16)
- Place back the Plastic Covers and Grille Shell back into the Car.

INSTALLATION COMPLETE

