T-REX
GRILLES

10-13 CHEVY CAMARO LS/RS
Bumper Billet

TOOLS REQUIRED:
Phillips Screwdriver
Flat Screwdriver

PARTS LIST
(2) 1 1/2" Sq. Rt. Brackets
(2) U-Bolts
(2) #8 6 Head 1 1/4" Screws
(1) Bumper Billet

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquires can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

Step 1 Install
First, take the 2 U-Bolt clips and install them onto the 2 sq rt brackets with the small thorn on the side shown in Fig 1.

Fig 1

Next take the sq rt brackets and put them into the factory bumper with the hooked end toward the rear of the vehicle and wrapping down around the horizontal blastic bar in the factory bumper. They go into the third opening counting from the outside. They will just sit there until the grill is installed so be careful not to bump or move them. Do the same to the other side of the vehicle with the remaining sq rt bracket. (Fig 2)

Now take the Billet grille and insert it into the factory bumper grille opening being very careful not to knock the sq rt brackets off. (Fig 3)

Fig 2

With the billet grille inserted into the factory bumper take a small flat screwdriver and reach through the opening between the billet bars and hold the sq rt bracket steady while you take the 1 1/4" screw and insert it between the billets and through the small bracket with a hole in it that is welded to the backside of the billet grille. Use a phillips screwdriver to tighten the screw while holding the sq rt bracket steady with a flat screwdriver. (Fig 4) Do this to both of the brackets. Installation complete.
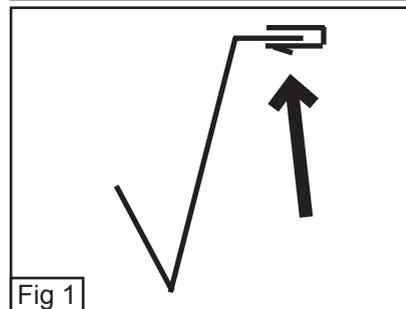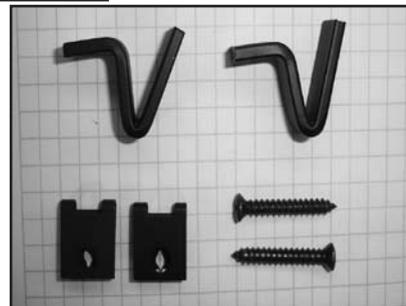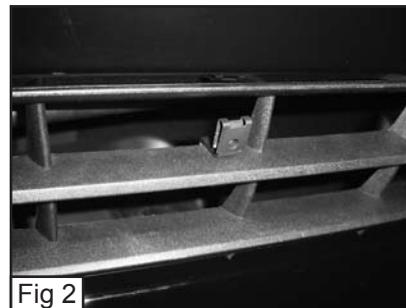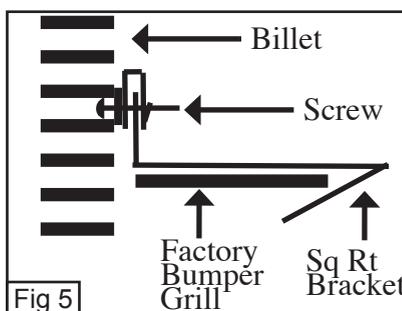

Fig 3

Billet
Screw
Factory Bumper Grill
Sq Rt Bracket
Fig 5

Fig 4