5412603-12 CHEVY EXPRESS VAN



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Upper Class Main Grille 2 Pc.

TOOLS REQUIRED:

8mm/10mm Socket or Nut Driver Flat Screwdriver Plastic Pry Bar

PARTS LIST:

(12) 6/32" Nylon Lock Nuts (12) 1/2" L Brackets (2) Mesh Grilles



PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquires can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

Step 1

Open the vehicles hood and remove the two 10mm bolts from the top forward edge of the factory grille (Fig 1). Use a plastic pry bar and pry the top of the grille away from the front of the vehicle. Pull the two lower outside edges of the factory grille forward until the latches along the bottom release (Fig 2). Now remove the signal bulbs from the factory grille and remove the grille from the vehicle (Fig 3). Place the grille on a workbench. Insert the mesh grilles into the factory grille (Fig 4). From the backside of the grille take the 1/2" L Brackets and install them onto the threaded studs that are welded to the backside of the mesh grilles. The L-Brackets will latch over the black lip of the factory grille. Install the 6/32" nylon lock nuts on top of the L-Brackets and tighten (Fig 5). Reinstall the grille assembly onto the vehicle. Installation complete.









