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X-Metal Series Main Grille 1 Pc.

TOOLS REQUIRED:

Socket and Ratchet Set
Flat/Phillips Screwdrivers
Die Grinder or Jig Saw
Drill and 1/8" Drill Bit

PARTS LIST:

(8) #8 x1" Screws
(8) #8 Flat Nuts
(1) X-Metal Series 1 Pc. Grille

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquires can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

Step 1

Remove the factory grille from the vehicle. Cut the center horizontal bar from the factory grille shell and grind smooth with a grinding wheel.

Step 2

Take the mesh grille and insert it into the factory grille shell from the front. Use vise grips to hold the mesh grille into the factory grille shell. Clamp the vise grips on the tabs on the mesh grille and the frame of the factory grille shell.

Step 3

Drill through the factory grille shell outer edge to get access to the inner edge where the screws will install. Drill the hole slightly larger than the head of the screw. The hole will be where the tab on the mesh grille is located (Fig 1).

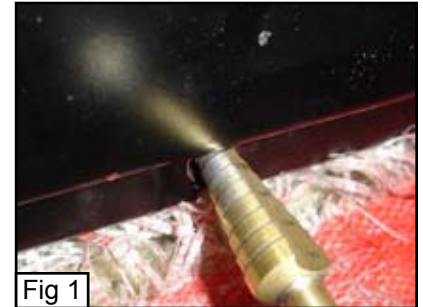


Fig 1

Step 4

Insert the #8 screws through the holes you drilled, through the inner lip of the factory grille shell, through the tabs on the mesh grille. Install the nut plates on the screws just inside of the inner lip of the factory grille shell and tighten (Fig 2).



Fig 2

Step 5

Reinstall the completed grille assembly onto the vehicle.