

2007-10 CHEVY SILVERADO HD BILLET OVERLAY

Recommended Tools:

Phillips / Slotted Screwdrivers 10mm Socket & Ratchet 5/16" Wrench

Parts List / Hardware: 1 Upper Billet Insert

- 1 Lower Billet Insert
- 8 6-32 x 1.5 Machine Screws
- 8 6-32 Nylon Lock Nuts
- 8 2" Flange Brackets (w/ offset hole)
- 8 #10 Flat Washers

Read and understand instructions before attempting installation

<u>Step 1</u>

Test fit the grilles into the openings. Remove the radiator cover from the vehicle; then the four 10mm bolts along the top of the grille. The grille has four metal clips along the bottom and two in the center; these secure the grille to the core support. Use a slotted screwdriver to release the clips. Remove the grille.



<u>Step 2</u>

Center the lower billet in place. Install the screws from the front; install a flange bracket, washer and nut from the rear. Tighten the hardware until the billet is held firmly in place. Repeat installation on the upper billet.

<u>Step 3</u>

If a bumper billet has been purchased; install at this time.

Re-install grille assembly and radiator cover back onto the vehicle. *Thank you for purchasing a T-Rex Billet Grille.* 5/9/07



(Grille shown here with optional billet bowtie 19110 & billet bumper grille 25112)