# 54051 51051 07-13 CHEVY TAHOE



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## **2 PC UPPER CLASS SERIES GRILLE**

2007-13 TAHOE, SUBURBAN, AVALANCHE

#### **Recommended Tools:**

Slotted Screwdriver 7MM, 10MM, 12MM Wrench or Nut Driver 5/16" Socket / Wrench

#### **Parts List / Hardware:**

- 2 Upper Class Series Inserts (Top and Bottom)
- 12 6-32 Nylon Lock Nuts
- 12 #10 Washers
- 1 1/2" X 7/8" L Bracket
- 11 Slotted T Brackets

#### Read and understand instructions before attempting installation

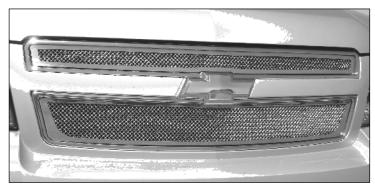
#### Step 1

Open the hood and remove the grille. Remove (6) plastic clips to remove upper shroud. Remove (4) 10 mm screws and (2) 12 mm screws to allow access to the back of the stock grill.



## Step 2

Insert the lower grille insert. The factory logo overlaps the lower opening; it necessary to gently pull the bowtie up to install the lower grille. Tilt the top of the insert towards the vehicle to clear the bowtie in the center. Insert top stud, then slide the bottom of the grille back until the studs rest in the factory mesh. Secure the (6) slotted T brackets to the mounting studs; use the washers and nylon lock nuts. Adjust and tighten hardware.



## Step 3

Center the top grille in place. Secure the (1) 1/2" X 7/8" L bracket on the upper mounting stud. Install the remaining (5) T brackets. Adjust and tighten hardware. Install the billet bowtie (T-Rex part numbers 19051 (smooth) / 19052 (w/border) sold separately) at this time. Re-install the bumper cover to the vehicle and install the radiator cover.

Thank you for purchasing your T-Rex billet grille. 1/22/07