

**20045**  
**94-98 CHEVY**  
**TRUCK**  
**8 Bar**  
**BILLET INSERT**



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**94-98 Chevy Truck, 94-99 Suburban / Tahoe (All w/ Dual Headlights)**

**Tools Required:**

Die Grinder w/ Cut-Off Wheel or Dremel  
Drill w/ 1/8" Drill Bit  
Files or Sand Paper  
Phillip Screw Driver  
Ratchet & Sockets (to remove grille shell)  
Torque Drive (to remove lower turn signals)

**Parts list:**

1 - Upper Billet Insert (8 bars)  
1 - Lower Billet Insert (8 bars)  
8 - #8 x 3/4 Screws (#6 HEAD)  
8 - #8 Flat Nuts

**Read and understand instructions before attempting installation**

**Step 1.**

Remove the lower turn signals and unplug bulbs. Remove all the factory bolts retaining the grille shell. Now remove the grille shell from the vehicle.

**Step2.**

Place the grille face down on a work table and cut the plastic cross bars out of the center of the grille shell. Now sand or file any rough edges smooth.

**Step 3.**

The upper and lower inserts are very similar (the lower insert is about 1/4" longer); Test fit **both** inserts in the grille from the front. The brackets welded to the ends of the inserts should sit flush to the inner end of the grille shell. When you have verified the upper and lower inserts; Hold the lower insert in place and drill two 1/8" holes in the brackets at each end. Now attach the insert to the shell with the screws and clips provided. Repeat these steps on the upper insert.

**Step 4.**

Re-install the grille assembly and turn signals on the vehicle. Installation complete.  
*Thank you for purchasing a T-Rex billet grille.*