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**05-10 CHRYSLER
300 & TOURING**



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UPPER CLASS SERIES MESH - 2 PC BUMPER

Tools Required:

Slotted Screwdriver
Philips Screwdriver
Small Hammer and 1/16" Punch
7mm 8mm & 10mm Sockets
Drill & 3/16" Drill Bit

Hardware:

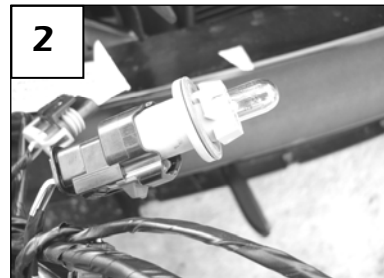
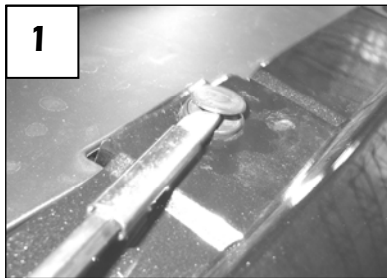
2 Bumper Inserts
6 Plastic Body Retainers
6 6-32 Nylon Lock Nuts
6 #8 Fender Washers

NOTE: Use part number 55471 for Chrysler 300C models

Read and understand instructions before attempting installation

Step 1

These bumper inserts are designed for "300" and "300 Touring" models without factory fog lights. Open the hood. Use a screwdriver to remove the four push in fasteners along the top of the bumper cover (Fig. 1). Next, remove the two-piece plastic cover assembly behind the four fasteners. Each cover has two press-in clips securing them in place. Pull up to remove them. Just behind the chrome grille in each lower corner is a molded flap that is secured to the foam bumper pad. Access these fasteners through the area from the two-piece cover. These are a special 1/8" square head design screw. These can be unscrewed by hand.



Step 2

The entire bumper cover assembly must be removed to install the bumper grilles. Remove the three plastic rivets securing the bumper cover to splash shields just below the fender line in each wheel well (6 total). Access the rivets on each end of the bumper cover. Use a small hammer and punch to remove the center from each plastic rivet. These rivets will be replaced with new hardware. Each end of the bumper cover is secured to the fenders with a 10mm bolt. Access these bolts from the bottom by pulling the wheel well splash shields back. Remove the bolts. Remove the bolts that hold the engine splash shield to the bumper cover. Ten 7mm bolts hold this splash shield.

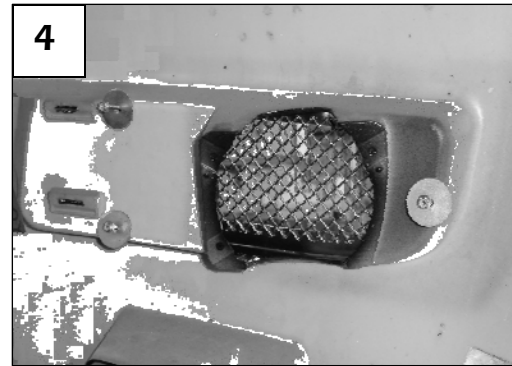
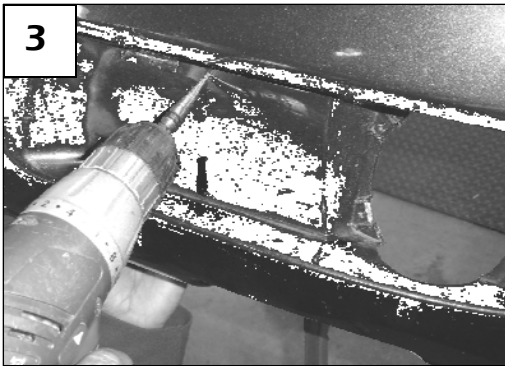
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Step 3

The signal lamps must be disconnected from the bumper cover. Gently pull the bumper cover forward about 2" on each side. This will gain access to the lights. Twist each light socket assembly and remove (Fig. 2). Disconnect the headlight washer hose. Remove the wiring to the driving lights. Remove the bumper cover. Remove the plastic inserts from the bumper.



Step 4

The mounting studs are welded to the back of the grilles; these studs may need to be slightly bent by hand so they align properly. Center the grilles into the opening. Drill a 3/16" hole at each mounting stud (3). Check the alignment the grille in comparison to the face of the bumper cover. Center the inserts; install the washers and Nylon lock nuts onto each stud. Tighten the hardware using an 8mm socket.

Step 5

Once you have properly fitted and aligned the grilles; Re-install the assembled bumper cover assembly back onto the vehicle. The three rivets from each wheel well splash shield are to be replaced with the plastic push-in retainers supplied in the hardware pack.

Thank you for purchasing your T-Rex billet grille. 12/19/06