

25477
07-12 DODGE
CALIBER



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BUMPER INSERT

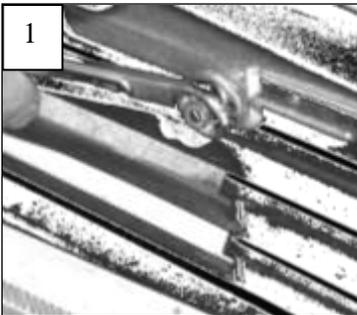
Tools Required:

Phillips / Slotted Screwdrivers
10mm / 12mm Sockets

Hardware / Parts List:

2 Billet Insert (3, 3 bars)
4 6-32 x 1.5" Machine Screws
4 6-32 Nylon Lock Nuts
4 #6 Flat Washers
4 2.25" Offset Hole Flange Bracket

Read and understand instructions before attempting installation



Step 1

Open the hood and remove the 10mm bolts securing the radiator cover. Unscrews the four Phillips screws along the top of the grille; remove the radiator cover. Pull the bumper cover forward to remove the six 12mm nuts retaining the grille (1). Use a slotted screwdriver to unclip the molded tabs around the perimeter of the grille; remove the grille (2).



Step 2

Test fit the grilles in place. Insert the machine screws into the billets. Center the lower billet in place. Secure the billet using two: flange brackets, nuts and washers. Do not over tighten the hardware. Repeat the process on the other billet. After the billets have been installed it may be necessary to loosen the hardware and adjust the billets. Re-install the grille and radiator cover.

Thank you for purchasing your T-Rex billet grille. 11/6/06