

T-REX

Billet Grilles

54477

**07-08 DODGE
CALIBER**

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UPPER CLASS SERIES MESH GRILLE

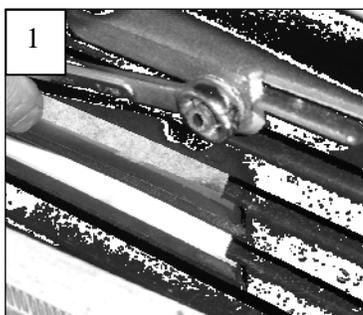
Tools Required:

Phillips / Slotted Screwdrivers
7mm / 10mm / 12mm Sockets
Black Spray Paint (Optional)

Hardware / Parts List:

1 Upper Class Mesh Grille
6 6-32 Nylon Lock Nuts
6 6-32 Flange Nuts
12 #10 Flat Washers

Read and understand instructions before attempting installation



Step 1

Open the hood and remove the 10mm bolts securing the radiator cover. Unscrews the four Phillips screws along the top of the grille; remove the radiator cover. Pull the bumper cover forward to remove the six 12mm nuts retaining the grille (1). Use a slotted screwdriver to unclip the molded tabs around the perimeter of the grille; remove the grille (2).

Step 2

On lighter color vehicles a coat of black spray paint may be applied to the inner edge of the grille opening. This will hide the inner mounting surfaces. If a bumper insert is going to be installed; install it at this time and then proceed to Step 3.



Step 3

Test fit the grille in place. Remove grille; install the flange nuts backwards onto the mounting studs. Install a #10 washer on each stud. These will be used to set the depth of the grille. Center the grille in place. Adjust the flange nuts to the desired depth. Use the #10 washers and lock nuts to secure the grille. Re-install the bumper cover and radiator cover. ***Thank you for purchasing your T-Rex billet grille. 7/26/07***