

**21415
21415B
09-14 DODGE
CHALLENGER**



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Billet Grille

TOOLS REQUIRED:

Phillips Screwdriver
8mm Socket and Ratchet

PARTS LIST

- (4) 2" Flange Brackets
- (4) Nut Plates
- (4) 1 1/4" Screws
- (4) 6/32 Nylon Lock Nuts and Fender Washers
- (2) Logo Plates w/ Adhesive Backing
- (1) Billet Grille

Step 1

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE ATTEMPTING INSTALLATION. Remove the factory logos from the factory grille shell. They are held on by plastic clips. Reach behind the factory grille and squeeze the clips together and pull the logo forward. If you would like to reinstall the logos on the billet, cut the plastic tabs off of the back of the logos and sand them with sandpaper or a file so the back is flat. Peel the backing off of the adhesive and press it onto the back of the logos. Firmly press the logos onto the supplied logo plates. Insert the logos onto the billet before installing the billet on the vehicle. Use a washer and 6/32 nylon lock nut on the logos to secure them to the billet. (Fig 1)

Step 2

Install the 4 nut plates onto the small brackets with the larger hole on the nutplate on the side of the bracket that has the ends bent forward. (Fig 2)

Step 3

Insert the billet grille into the opening in the factory grille. (Fig 3)

Step 4

Take the 1 1/4" screws and insert them through the front of the billet grille and through the small square brackets that are welded on the back of the billet grille. (Fig 4)

Step 5

Reach between the radiator support and the factory grille and install one of the small brackets with the nutplate onto the screw with the bracket tapered ends facing the grille, tighten the screw with the phillips screw driver . Repeat for the remaining screws. (Fig 5) Installation is now complete.

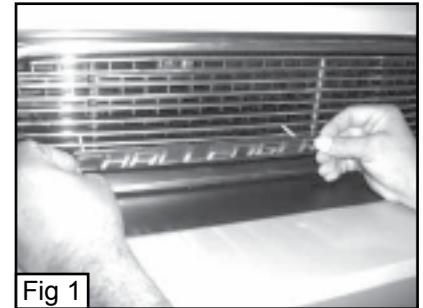
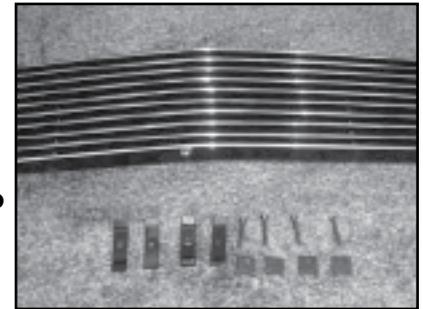
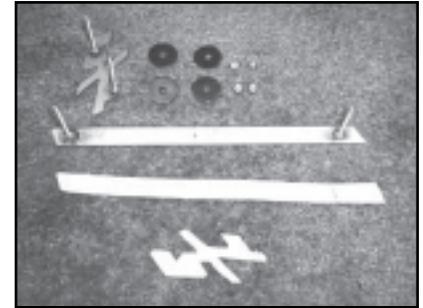


Fig 1

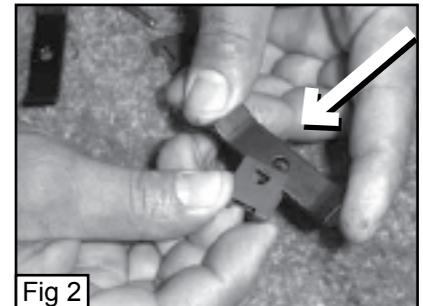


Fig 2

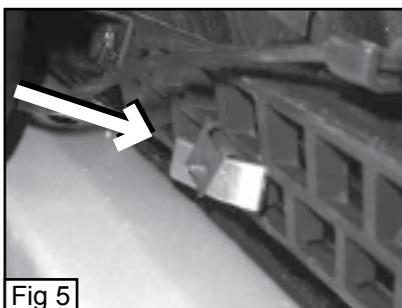


Fig 5



Fig 4



Fig 3