

51415 54415 09-14 DODGE CHALLENGER



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Full Opening Mesh Grille

TOOLS REQUIRED:

Phillips Screwdriver
10mm, 8mm & 7mm Sockets
Ratchet
Drill & 1/4" Bit

PARTS LIST

(10) 6/32" Nylon Locking Nuts
(2) Bone Brackets
(4) "1 Black Washers
(2) 9/16 Fender Washers
(2) Logo Plate Brackets

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE

INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquiries can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

Step 1

Remove the plastic cover from under the front of the vehicle (Fig 1), this gives you access to the underside of the front bumper. There are (9) plastic pop clips, (2) 10mm bolts and (7) 7mm bolts. (Fig 1) Remove the factory logos from the factory grille by reaching through the factory grille with your finger and depressing the clips on the backside of the logos while pulling the logo from the front of the vehicle. The clips are located on the outer ends and center of the logos. If you would like to reinstall the logos on the phantom grille, cut the tabs off the backside of the logos and use the supplied logo mounting plates with double sided tape. Reinstall the logos onto the phantom grille and secure with a 6/32" nylon lock nut and large black washer before installing the grille onto the vehicle.

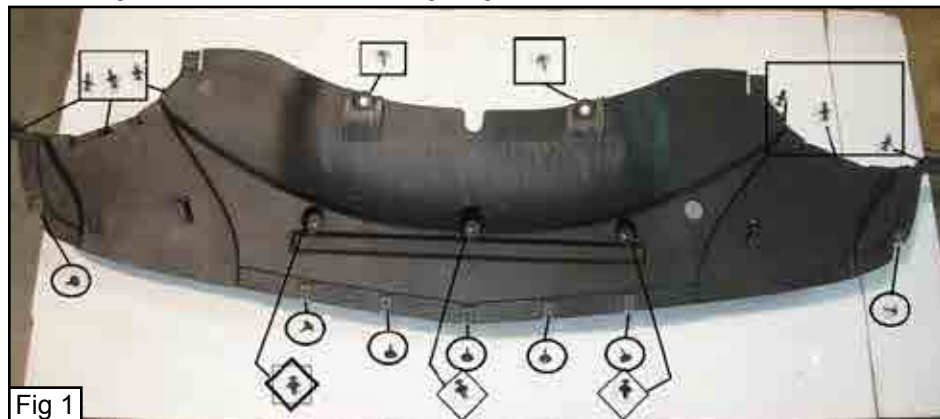


Fig 1

Step 2

Insert the grille onto the front of the vehicle. Be careful not to scratch the paint on the vehicle. The grille will only install one way, look at the outside edge of the grille near the headlamps to make sure you are installing it correctly. The 4 posts on the middle section of the grille will go through the black plastic squares on the factory grille. On the outside edges of the grille are 2 threaded studs. Make a small mark where the studs contact the headlamp housing and drill a small hole for the studs to go through. (Fig 2) Reach up from under the vehicle and put a 9/16 fender washer and 6/32 Nylon Lock Nut on the backside of the 2 threaded studs and tighten. From under the vehicle reach up behind the center section of the grille, on the 4 threaded studs in the center of the grille put a 2" bone bracket and a 6/32" nylon lock nut and tighten. (Fig 3) Reinstall the plastic cover. Installation complete.

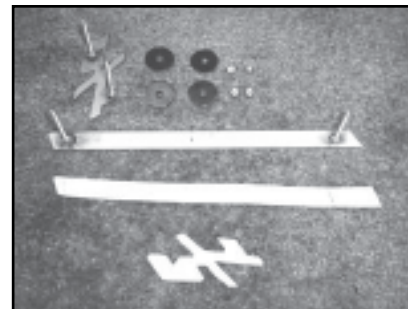


Fig 2

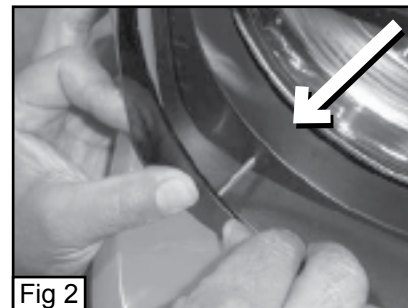


Fig 3