

T-REX TRUCK PRODUCTS INC.

21473

05-07 DODGE

MAGNUM

4 PC OVERLAY

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Tools Required:

5/16" Nut Driver or Just Pliers
Phillip Screw Driver

Hardware:

2 - Billet Insert (9 bars each) Top
2 - Billet Insert (10 bars each) Bottom
8 - 6-32 x 1.5" Machine Screws
8 - 6-32 Nylock Nuts
8 - #6 Flat Washers
8 - 2" Flat Flange Brackets

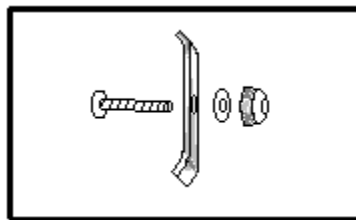
Read and understand instructions before attempting installation

Step 1.

Identify the upper and lower inserts. Test fit the billets into the openings. Open the hood and remove the plastic fasteners securing the top of the bumper cover. Remove the radiator top covers to gain access to the rear of the openings. Three press-in clips secure them in place.

Step2.

Place one of the lower billets into the opening of the grille. Insert a screw into the brackets welded to the back of the billet. Now place a flange bracket and flat washer from the rear of the grille; then thread a Nylock nut on each screw. Snug both nuts down so the billet insert is held firmly in place.



Step 3.

Repeat the instructions from **Step2** with the remaining inserts.

Step 4.

Make sure the inserts are straight and all fasteners are tight. Re-install the retaining fasteners and top cover on the vehicle. Installation is now complete. *Thank you for purchasing a T-Rex billet grille.*