

T-REX TRUCK PRODUCTS INC.

25473

05-07 DODGE

MAGNUM

BUMPER INSERT

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Tools Required:

Phillips Screw Driver
5/16 Nut Driver or Socket
7mm Socket & Ratchet

Hardware:

1 - Top Insert (3 bars) (@ 31" long)
1 - Bottom Insert (3 bars) (@ 30.5" long)
8 - 6-32 x 1.5" Machine Screws
8 - 6-32 Nylcok Nuts
8 - #6 Washers
8 - 2" Flanges

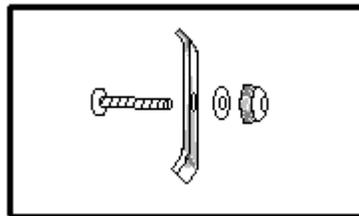
Read and understand instructions before attempting installation

Step 1

There are two openings in the bumper cover. The top opening is approximately 3/4" wider than the Bottom. Test fit each billet into the openings. If the bumper cover has been removed to install the main billet insert, skip to **Step 2**. It will be necessary to access the rear of the bumper openings. Remove the 7mm bolts securing the bumper cover to splash shields just below the bumper cover. Remove the splash shield.

Step 2

Insert a machine screw into the tabs welded to the inserts. From the rear of the billet, install a flange bracket, flat washer and Nylock nut onto each of the screws (hand tight only).



Step 3

Center the top insert into the opening. Tighten the hardware; Make sure the flanges catch the plastic crossbars. Do not over tighten. Repeat the process on the lower insert. Adjust the inserts if needed. Re-install the lower splash shield. *Thank you for purchasing a T-Rex Billet Grille.*