

20450

94-01 DODGE
RAM TRUCK
BILLET INSERT



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94-01 Dodge Ram & 94-98 Ram Sport Models **Billet Insert (4 PC Style/Look)**

Tools Required:

Phillips Screw Driver
Needle Nose Pliers
Drill & 1/8" Drill Bit

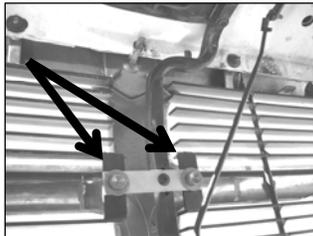
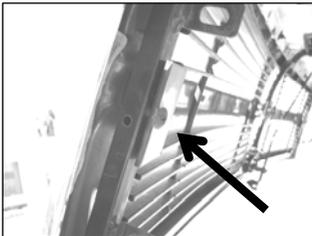
Hardware / Parts List:

2	Billet Insert (12 bars)	3	#10 x 1" Phillip Screws
2	#8 x 3/4" Phillip Screw	3	#10 Flat Nuts
2	#8 Flat Nuts	1	Attachment Bracket (3 hole)

Read and understand instructions before attempting installation

Step1

Remove the hood safety release handle by unfastening plastic retainer. Remove the six 8mm nuts holding grille shell to hood and loosen five 8mm bolts holding grille shell to black steel frame support. Remove the six 8mm bolts holding the black steel frame to the hood. Now remove the factory grille from vehicle.



Step2

Separate the steel frame from the grille shell. Remove the honeycomb inserts from the grille shell by gently twisting the tabs with a needle nose pair of pliers. Re-install the steel frame and loosely attach the five 8mm bolts.

Step3

Center the billet inserts behind the grille shell. Drill 1/8" hole in the outside verticals of the black steel frame through the holes provided in the outside tabs on the billet inserts. Attach with the #10 screws and flat nuts. Make sure the inserts are centered; Align the three hole attachment bracket with the center vertical of the black steel frame and inserts (the center hole in the bracket is offset to align with the center steel bar, so it will only fit one way). Drill three 1/8" holes and attach the outer holes to the insert with smaller #8 screws and flat nuts; Use the remaining #10 screws and flat nuts to attach the bracket to the steel frame provided.



Step4

Install the grille assembly on the vehicle. Before tightening hardware, push the inserts and steel frame toward the plastic shell (make sure the inserts are centered). Re-install the hood safety latch. ***Thank you for purchasing a T-Rex billet grille. 6/29/05***