

21594

07-12 FORD

EXPEDITION



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BILLET INSERT (EASY INSTALL) – 4 PC

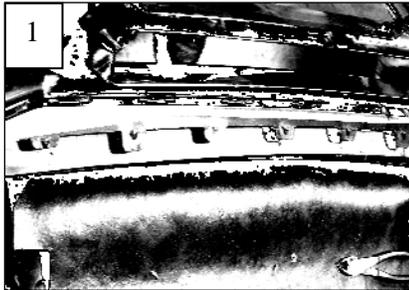
Tools Required:

Phillips / Slotted Screwdriver
Needle-Nose Pliers
1/8" Drill Bit

Hardware Included:

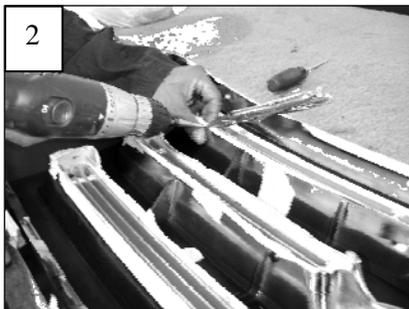
1 Billet Grille Insert (5 Bars each)
8 #8 x 3/4 Phillips Screws
8 #8 Flat Nuts

Read and understand instructions before attempting installation



Step 1

Test fit the four grilles into the factory grille (the mounting tabs rest to the bottom of each opening). Remove the [12] plastic rivet/screw fasteners securing the radiator cover and remove. Remove the [4] torque screws securing the grille to the core support. Remove the plastic fastener securing the flexible radiator shield to the black portion of the grille (on each end). Remove the [4] metal pressure clips along the bottom of the grille; these secure the flexible radiator shield to the grille and bumper cover. Pull the grille forward; use a slotted screwdriver to release the [12] molded clips along the bottom of the grille (1); these secure the grille to the bumper cover. A slotted screwdriver can be used to release these clips.



Step 2

Apply masking tape to the face of the grille to prevent scratching. Center the lower grille in place. Hold the grille in place or use vice grip pliers to clamp the mounting tabs to the grille opening. Drill a 1/8" hole into the plastic grille at each mounting tab (2). Use the Phillips screws and flat nuts to secure the grille.



Step 3

If a bumper insert is going to be installed; install at this time and then re-install the grille assembly onto the vehicle. Be sure to re-attach the flexible radiator shields and radiator cover. ***Thank you for purchasing a T-Rex Billet Grille. 12/1/06***