

T-REX

Billet Grilles

54590

**03-06 FORD
EXPEDITION**

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03-06 FORD EXPEDITION **UPPER CLASS SERIES MESH GRILLE**

TOOLS REQUIRED:

Phillips / Slotted Screwdrivers
5/16" Wrench
Drill & 1/16" Drill Bit
Needle-nose Pliers

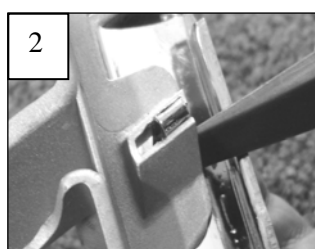
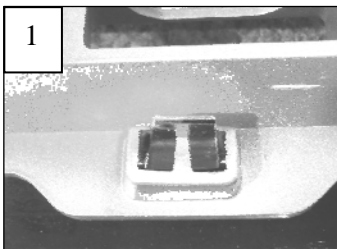
PARTS LIST:

1 Mesh Grille
1 Top Mounting Plate
3 6-32 Nylon Lock Nuts & Washers
4 #8 x 3/4" Self-Drill Screws

Read and understand instructions before attempting installation

Step 1

Remove the plastic cover on top of grille from vehicle and the two metal screws securing the bumper cover on top. Depress the molded clips on top of the grille. Eight "Metal U Clips" hold the plastic center grid and the chrome (or painted) molding to the bumper cover. There are two on each end and four along the bottom. Remove these metal clips by carefully opening the mouth of clips and pulling them out; use a small flat screw driver or pry away the clips from the grill tabs. Do not break the plastic tabs on the molding.



Step 2

The molding must be removed from the center grid. Use needle-nose pliers to break the five tabs molded to the square grid along the bottom (1) and two on each end (2). Install the molding onto the mesh grille. If a bumper grille is to be installed; install at this time and then proceed to Step 3.



Step 3

Center the grille and molding into the vehicle. Use the factory metal clips to secure the molding. Mark the mounting tabs to the core support. Remove the grille and drill a 1/16 pilot hole at each mark. Re-center the grille and use the self-drilling screws to secure the grille to the vehicle; first mount the lower brackets to the fiberglass OE front panel, and then the top. Re-install the black plastic cover back on the vehicle.

Thank you for purchasing a T-Rex Billet Grille. 9/11/06