

21659
06-10 FORD
EXPLORER
BILLET INSERT



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2006-10 FORD Explorer XLT & Limited
BILLET INSERT

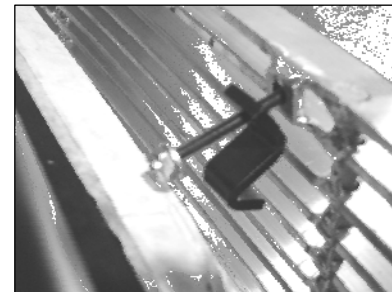
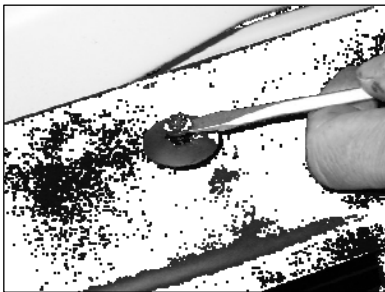
Tools Required:

Phillips / Slotted Screw Drivers
5/16" Wrench

Parts List:

1 Billet Insert (16 Bars)
4 6-32 x 1.5" Machine Screws
4 6-32 Nylon Lock Nuts
4 #6 Washers
4 1" J Hooks

Read and understand instructions before attempting installation



Step 1

Open the hood and remove the eight plastic retainers along the top of the grille. Pull the grill forward to remove the Ford logo from the grille.

Step 2

Install the machine screws into the tabs welded onto the billet. Slide a J hook onto each screw; hand thread a washer and nut onto each screws. Center the billet insert over the factory grille. Wrap the J hooks around the back of the factory grille bars. Use a Phillips screwdriver and 5/16" wrench to secure the billet in place. Do not over-tighten the hardware.



Step 3

Push the grille shell back into the factory mounting position and re-install the factory grille retainers.
Thank you for purchasing a T-Rex billet grille.
12/16/05

Pictured with optional billet Ford logo (P/N 19560)