

**55659**  
**06-10 FORD**  
**EXPLORER XLT**



**55659**  
**06-10 FORD**  
**EXPLORER XLT**

**2006-10 FORD EXPLORER XLT/LIMITED**  
**MESH BUMPER INSERT**

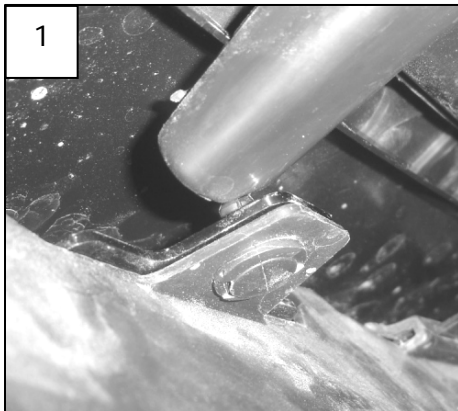
**Tools Required:**

Phillips / Slotted Screw Drivers  
Standard Wrench and Socket Set

**Parts List:**

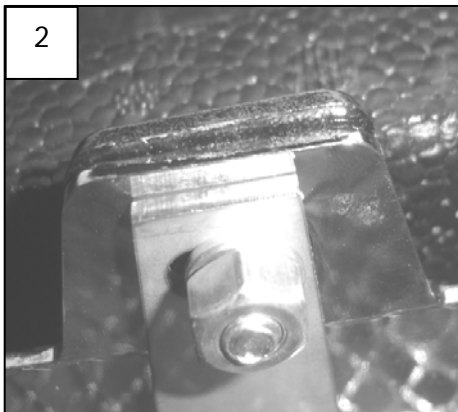
1 Mesh Insert  
4 ¼" x 1" Bolts  
4 ¼" Flat Washers  
4 ¼" Lock Washers  
4 ¼" Nuts

**Read and understand instructions before attempting installation**



**Step 1**

Open the hood and remove the plastic retainers holding the lower motor cover to the bumper (1). This will allow access to the backside of the bumper for the grille install.



**Step 2**

Center the mesh insert into the bumper opening. From the backside of the bumper; place a flat washer on the provided bolts. There are plastic tabs that line up with the tabs welded to the grille. Place the bolt through both tabs from the top down. Place a lock washer and nut on each bolt (2). Tighten the hardware till snug. Do not over-tighten the hardware.

**Step 3**

Place the factory motor cover into the factory location. Re-install the factory plastic retainers.

*Thank you for purchasing a T-Rex billet grille. 7/17/07*