

51523
54523
09-12 FORD
FLEX



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UPPER CLASS SERIES MESH GRILLE

TOOLS REQUIRED:

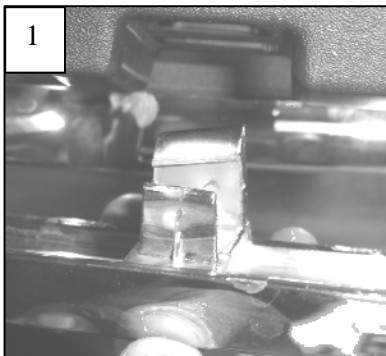
Phillips / Slotted Screwdrivers
10mm, 5/16", 3/8" Sockets

PARTS LIST:

1	Mesh Grille	1	Top Plate
4	6-32 Nylon Lock Nuts		
6	Push in Clips		

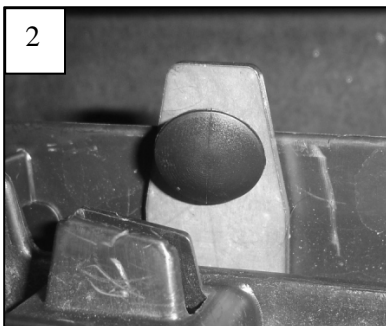
Step 1

Read and understand all instructions before attempting the install of this grille. Be sure that the package of hardware matches the hardware list as listed above. Next, test fit the T-REX grille to the vehicles factory openings. You are now ready for the install:



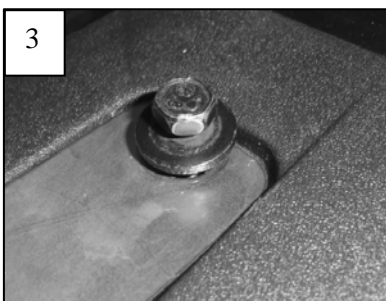
Step 2

Open the hood. Remove the factory clips and 10mm bolts on the upper plastic shroud. From the backside of the grille remove the nuts securing the factory ford logo. To remove the factory grille bars; using a flat end screwdriver; unclip the clips holding the top bar to the plastic backing (1). Repeat on the other bars.



Step 3

Locate the top plate and install to the grille using the nylon lock nuts. Install the grille. From the backside of the grille; place the push in clips into each of the lower brackets (2). Making sure that the grille is centered into the shell; install the screws into there factory locations (3). Install the last two provided push in clips into the center holes of the top plate. Reinstall the remaining factory clips to there factory locations.



Thank you for purchasing a T-Rex Grille. 12/03/12