

21569
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09-12 FORD
F150



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Billet Grille

TOOLS REQUIRED:

8mm Socket and Ratchet
Phillips Screwdriver

PARTS LIST

(12) 1 1/2" Machine Screws
(12) Washers
(12) 6/32 Nylon Lock Nuts
(6) Billet Grilles

Step 1

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE ATTEMPTING INSTALLATION. The installation can be done with the grille shell on the vehicle. Take one the billet grilles and insert it into the grille shell opening. There are 6 billet grilles, 1 for each opening in the grille shell, make sure to use the correct billet grille in the correct grille shell opening. (Fig 1)

Step 2

Once you insert the billet grille into the grille shell opening you need to use a 1 1/2" machine screw, washer and 6/32 nylon lock nut to secure the billet grille to the grille shell. From the front of the grille put a 1 1/2" machine screw through the brackets that are welded to the back of the billet grille. There are 2 brackets on each billet grille. From the back of the grille put a washer and 6/32" nylon lock nut on each of the machine screws.(Fig 2) Tighten the lock nuts with a 8mm socket and phillips screwdriver. Repeat this process to the 5 remaining billet grilles.

