

25546 25546B 11-13 FORD SUPER DUTY



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Bumper Billet

TOOLS REQUIRED:
Socket & Ratchet Set

PARTS LIST

- | | |
|--------------------------------|--------------------------|
| (2) Fender Black Washers | (2) Extension S-Brackets |
| (4) U-Nuts | (1) Bumper Billet |
| (4) #8 6head 1' Screws | |
| (2) Custom Super Duty Brackets | |

Step 1

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE ATTEMPTING INSTALLATION.

Remove the 2 bolts on the outter edges in the factory bumper opening (Fig 1).

Step 2

Insert the U-nuts on the ends of the Extension S-Brackets.

Insert a #8 Screw through the hole on the grille to thread the Extension S-Bracket. (Fig. 2)

Place billet grille through the factory bumper opening. (S-Brackets go above grille.) (Fig. 3)

You will need to align the S-bracket with the large opening hole. (Fig. 4 & 5)

Place a #8 Screw through a Fender washer and place behind the opening hole to tighten the S-Bracket. (Fig. 6)

Step 3

Take the two Custom Super Duty Brackets and the bolts you removed from the factory bumper and insert them through the end of the Custom bracket with the hole in it. The end of the bracket with a small notch in it will press against the vertical bar in the billet grille, tighten the bolts (Fig. 7).

Installation Complete.

