

51546
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11-13 FORD
SUPER DUTY



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Upper Class Main Grille - 1 Pc. - w/ optional logo plate

TOOLS REQUIRED:

Socket & Ratchet Set
Screwdriver set
Jigsaw/Grinder/Cutting Wheel
Masking Tape
Vise Grips

PARTS LIST

(11) #8 x 3/4" Screws
(6) #8 Flat Nuts
(5) U-Nuts
(2) 3/4" Spacers
(2) 1 1/4" x 3/4" Extension Brackets
(1) Mesh Grille
(1) Logo Plate
(2) 1" Fender Washers
(2) 6/32" Nylon Lock Nuts
(4) Double Sided Tape 2"x3/4"

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquires can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

Step 1 Factory Grille Removal

Remove the factory grille from the vehicle. There are 4 bolts along the top of the grille under the hood that need to be removed. The top of the grille will be loose, pull the bottom out until the latches pop loose and remove the grille.

Step 2 Factory Grille Disassembly

With the grille removed from the vehicle remove the 5 plastic pop clips and one 10/32" bolt from the top plate of the factory grille, remove the top plate (Fig 1). Now remove 7 plastic pop rivets from along the top edge of the factory grille assembly. Use a pointy object or a small punch to press in the center of the top (Fig 2). The pop rivet will break and will not be reused. Remove the pop rivet with a pair of pliers (Fig 3). Now you will remove the 2 chrome trim bars from the front of the factory grille. From the backside of the grille, unlatch the 7 plastic latches holding the chrome trim bars secure with a flat screwdriver (Fig 4). Pull the chrome trim bars off the grille. Now you will separate the front and back sections of the factory grille. On the backside of the factory grille there are 6 plastic latches along the top, 6 along the bottom and 2 on each side, unlatch these with a flat screwdriver and separate the front and back sections of the factory grille (Fig 5). Remove the ford logo, there are 4 plastic latches and 1 nut holding it to the grille (Fig 6). If you want to remount the ford logo on the new grille, cut the black plastic tabs off from the backside of the logo and sand it smooth. Continued on page 2.



