

21563
08-10 FORD
SUPER DUTY



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BILLET OVERLAY - 6 PC

Tools Required:

Phillips / Slotted Screwdrivers
8mm Socket
5/16" Wrench

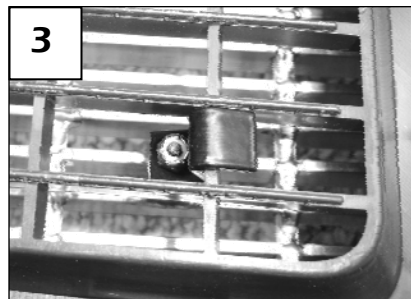
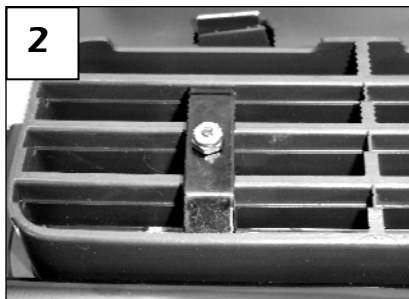
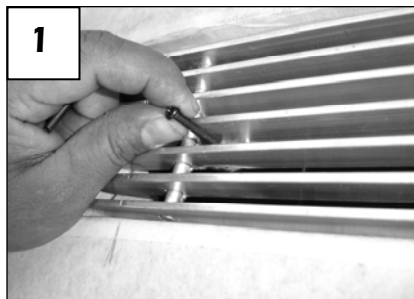
Hardware / Parts Included:

6 Billet Inserts (7 / 31 bars)	4 1.5" J Hooks
12 6-32 x 1.5" Machine Screw	8 2" Flange Brackets
12 6-32 Nylon Lock Nuts	

Read and understand instructions before attempting installation

Step 1

Test fit the inserts into the factory grille to identify the correct locations. Remove seven plastic fasteners inside the top opening. Open the hood; remove two 8mm bolts behind the grille; securing it to the hood supports. Pry the grille assembly up to release the clips securing the grille assembly to the hood.



Step 2

Install all the center grille inserts **except the top**. Install a screw from the front of each insert (1). Secure a flange bracket and nut to each screw (2). Tighten the hardware.



Step 3

Install the side grille inserts. Install a screw from the front; secure a J hook and nut onto each screw (3). Tighten the hardware.

Step 4

Re-install the grille assembly onto the vehicle. Install the fasteners along the top of the grille. Install the remaining grille insert. Rope can be used to tie the hood at an accessible height. ***Thank you for purchasing a T-Rex Billet Grille. 3/22/07***