

T-REX

Billet Grilles

25561

05-07 FORD
SUPER DUTY

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05-07 Ford Super Duty & Excursion Bumper Billet (without fog lights)

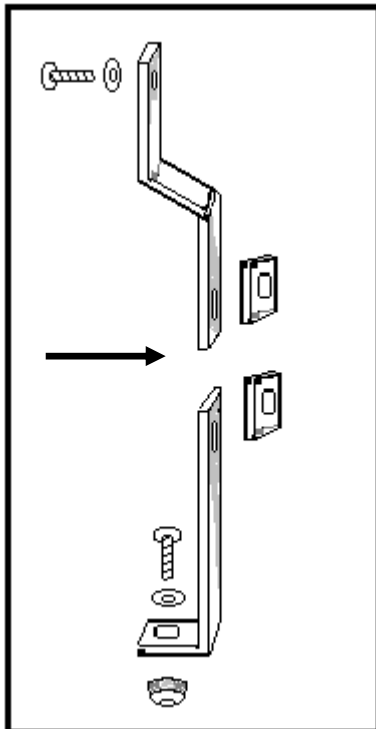
TOOLS REQUIRED:

Phillips Screwdriver
1/2" Wrench
10mm Wrench

PARTS LIST:

1	Bumper Billet	2	1/4 Washers
2	M6 x 1 x 16mm Bolt	4	#8 x 1 Screws (#6 Head)
2	6mm Washers	4	8 U-Nuts
2	1/4-20 x 3/4 Bolts	2	" 'Stepped' Bracket - Top
2	1/4-20 Nuts	2	" 'L' Bracket - Bottom

Read and understand all instructions before starting installation



Step 1

Note the tabs welded to the rear of the billet. The tabs welded in the corners install on top. Center the billet into the bumper opening. Using tape, reference where the lower mounting tabs aligns to the opening. The 'L' shaped brackets mount to factory holes in the bumper. Follow straight down from the tape to find the holes. Use the 1/4" bolts, nuts and washers to secure the short end of the brackets to the bumper.

Step 2

The upper brackets align to factory holes that have a metric bolt. Longer bolts supplied will replace these. From above each corner of the opening, locate this bolt and remove. Secure these brackets using the 6mm bolts and washers. Make sure the brackets bend towards the front of the vehicle.

Step 3

Secure a #8 U-nut on each bracket. Make sure the brackets align as shown in the diagram (**arrow points towards the front of the vehicle**) Center the billet into the opening. The brackets are made of aluminum and can be bent to align with the mounting

tabs. Use the #8 screws with the #6 Phillips heads to secure to the billet in place. Installation is complete. *Thank you for purchasing your T-Rex Billet Grille. 11/15/05*