

20516
05-09 FORD
MUSTANG
GT Models



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BILLET INSERT

Recommended Tools:

Phillips Screw Drivers
5/16 Wrench or Nut Driver
Drill & 1/8" Drill Bit

Parts List / Hardware:

1 Billet Insert (16, 16, 16 Bars)
8 6-32 x 2 Machine Screw
8 6-32 Nylock Nuts & #6 Flat Washers
4 1" J Hooks

Read and understand instructions before attempting installation

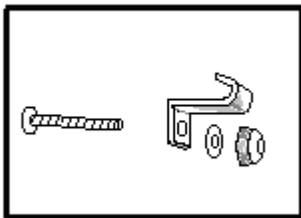
Note: Fits GT models with driving lights in the factory grille.

Step 1

Remove the plastic radiator cover from the vehicle; Remove the Mustang logo from the grille. Test fit the billets over the factory grille. The lower mounting tabs have 1/2" spacers bent at a 90 degree angle. The side billet will only fit one way. Remove the center billet.

Step 2

Mark the mounting tabs on the side billets to the plastic grille. Drill a 1/8" hole at each mark; Use the machine screws, washers and nuts to secure the billets. Do not over-tighten.



Step 3

Insert the machine screws into the tabs on the center insert. From the back of the insert, slide on the J hooks and washers; hand tread the Nylock nuts. Make sure the hooks wrap around the honeycomb mesh. Snug the hardware down until the billet is held firmly in place.

Step 4

Re-install the plastic radiator cover. Use a high quality double-sided tape to secure the factory Mustang logo to the billet insert if desired. ***Thank you for purchasing your T-Rex billet grille. 1/17/05***