

# 20688

01-03 FORD  
RANGER  
2WD MODELS  
BILLET INSERT



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**Tools Required:**

Phillips Screwdriver  
Drill  
1/8" Drill Bit  
Die Grinder  
Rivet Gun

**Parts List:**

1 - Billet Insert (22 Bars)  
2 - #8 x 3/4 Phillip Screws  
2 - #8 Flat Nuts  
4 - 1/8" Rivets

**Read and understand instructions before attempting installation**

**Step1**

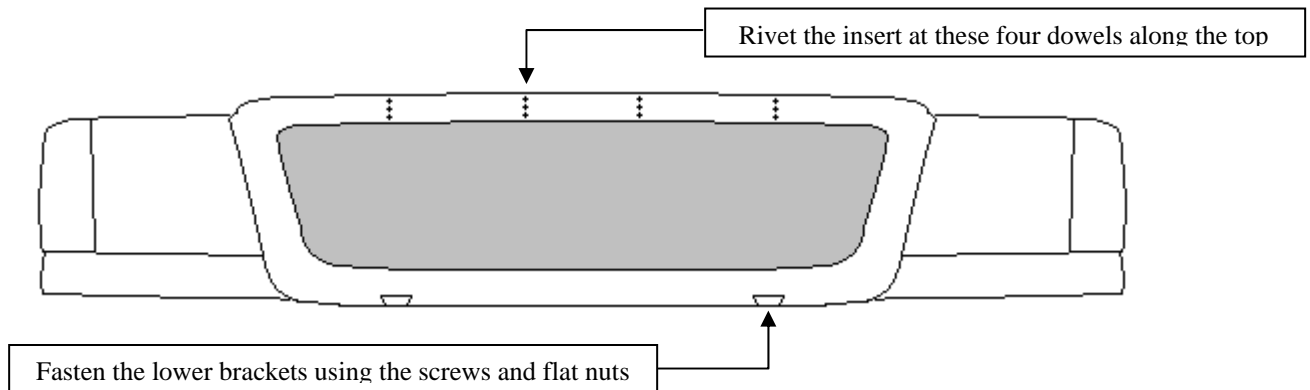
Remove the six screws along the top of the grille shell. Depress the clips holding the grille shell in place and remove the assembly from the vehicle.

**Step2**

Cut the plastic welds securing the honeycomb grille insert to the outer shell. Remove the center insert from the shell. Trim any remaining plastic off the cut tabs from the inner edge of the grille shell.

**Step3**

Center the insert in the opening with the two tabs on the bottom. Firmly hold the billet insert in place so there is no gap between the insert and shell. Drill a 1/8" hole into the grille shell aligned with both brackets. Fasten using the #8 screws and flat nuts. On top, drill a 1/8" hole aligned with the four dowels. Rivet the insert to the shell at each dowel.



**Step4**

Re-install the grille shell on the vehicle. *Thank you for purchasing a T-Rex billet grille.*