

20370

04-13 GMC

CANYON

BILLET INSERT



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Tools Required:

Phillips screwdriver
Dremel or Die Grinder w/ Cut-Off Wheel
Drill and 1/8" Drill Bit
File

Parts List:

1 - Billet Grille (21 Bars)
6 - #8 x 3/4 Phillip Screws
6 - #8 Flat Nuts

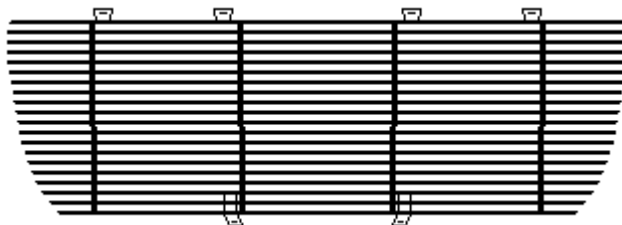
Read and understand instructions before attempting installation

Step 1.

Open the hood and remove the grille shell from the vehicle. To prevent scratching, apply masking tape to the face of the grille shell (to the painted or chrome areas).

Step 2.

Use a die grinder to cut the crossbars out from the center of the grille shell. Do not cut inner lip around the opening. Make your cuts where the bars meet the inner lip. File or sand the cuts smooth around the opening. Center the billet in the opening. There are four 'L' brackets welded along the top of the billet and two on the bottom. These brackets align with the inside lip of the opening. Make sure the billet is centered; mark or scribe the holes in the brackets, to the inner lip. Drill a 1/8" hole at each mark. Use the #8 screws and flat nuts to secure the billet insert to the shell.



Step 3.

The factory GMC logo can be re-installed over the billet grille with the use of double-sided tape. Re-install the grille assembly back onto the vehicle. ***Thank you for purchasing a T-Rex Billet Grille.***