

T-REX TRUCK PRODUCTS INC.

25386

(16386P)

02-03 GMC

Envoy 4 Door

AIR DAM BILLET

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Tools Required:

Phillip Screw Driver
Drill
1/8" Drill Bit

Parts List:

1 - Air Dam Insert (9 Bars)
3 - 6-32 x 1 Machine Screws
3 - 6-32 Nylock Nuts & Flat Washers
3 - #6 Flat Washers

Read and understand instructions before attempting installation

Step 1.

Center the billet in the air dam opening.

Step2

Mark or scribe where the holes in the insert mounts are on the bumper. Drill a 1/8" hole at each mark. Align the billet with the holes and fasten with the hardware provided. Make sure all the screws are tight.

Step3

Installation complete. *Thank you for purchasing a T-Rex billet grille.*