



## 2015-2019 GMC Sierra 2500/ 3500 HD Torch Series LED Grille Insert

### TOOLS REQUIRED:

Flat Head Screwdriver  
Phillips Screwdriver  
Cutting Wheel  
10mm Socket  
Ratchet & Extensions  
3/6" Drill Bit  
Drill

### NOTE:

- We recommend painting all areas exposed behind grille black prior to installing for best results.

### PARTS LIST:

8- #8 3/4" Screws + 2 Holding  
Brackets  
8- #8 Flat Nuts  
2- Mounting Brackets  
2- 1"x1/4" Fender Washers 2- Flange  
Speed Nuts  
1- Small X-Metal Logo  
2- 6-32 Flange Nuts  
1-Torx Bit T40 (For Led Adjustment)



PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at [tech@trexbillet.com](mailto:tech@trexbillet.com) to verify fitment or assist with tech questions. All other inquires can be directed to [info@trexbillet.com](mailto:info@trexbillet.com). In the event you do not have internet access please call 1-800-287-5900.

### Step 1

Open hood and remove the 12 plastic push clips securing the plastic radiator shroud to the radiator core. Carefully use a flat head screwdriver to release the clip up, you can now remove the clips. Once all clips have been removed the plastic radiator shroud can be removed. (Fig 1)



### Step 2

Using your 10mm socket and ratchet remove the four (4) 10mm bolts securing the upper grille assembly to the radiator support. (Fig 2)





### **Step 3**

Gently lift the top of grille assembly up while pulling back at the same time. Depress the four (4) release tabs located on the inside of the factory grille assembly with your flat head screwdriver. Firmly grasp the grille pulling away from the vehicle to remove it. (Fig 3)



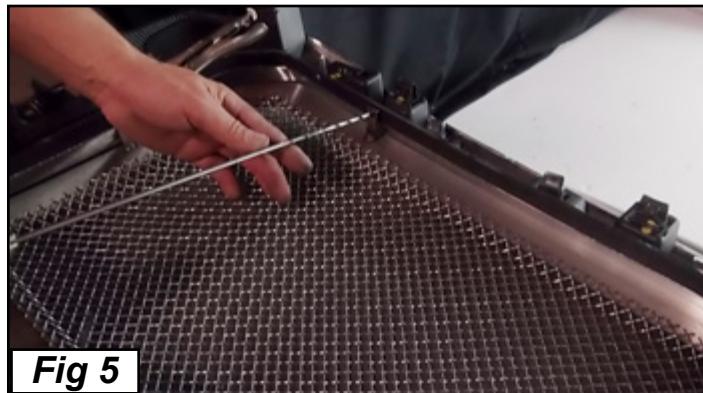
### **Step 4**

Using a cutting wheel carefully cut away the center section of the grille assembly. Afterwards use a file or sandpaper to clean up any sharp or jagged edges. (Fig 4)



### **Step 5**

Flip grille face down and place billet grille into grille opening. Align the tabs to the inner grille shell. Carefully drill a 3/16" hole, use the pre drilled holes on the grille tabs as guides. (Fig 5)





### **Step 6 “DENALI HD ONLY”**

Secure the grille assembly with the screws and U nuts.  
(Fig 6)



**Fig 6**

### **Step 6 “STANDARD HD”**

Secure the grille assembly with the screws and U nuts.  
The outer tabs use the grille brackets and additional  
screws secure to the inner grille shell as shown. (Fig 6)



**Fig 6**

### **Step 7**

Your installation is now complete. Reattach the grille/  
bumper assembly back to the vehicle in reverse order  
of removal. Make sure you reconnect all disconnected  
wiring harness and reattach all clips and screws. Wire  
the LED Light Bar via our optional wiring harness kit  
(part# 639HAR1) or custom wiring harness. Light bars  
are installed flush with the grille from the factory. This  
may or may not be ideal for each light depending on  
the configuration of your vehicle and its options and  
or modifications. To adjust the angle of your Light Bar,  
rotate the Light Bar to adjust the angle, then tighten  
the hardware once the desired angle is achieved  
(please be careful not to over tighten the mounting  
hardware or scratch the finish of the grille). It is best to  
adjust the angle with the vehicle on level ground with  
lights facing a wall, garage door or other solid barrier.  
We recommend checking from a distance of 25'. (Fig 7)



**Fig 7**

6312111 & 6312111-BR  
2015-2019 GMC Sierra  
2500/3500 HD



7312111 & 7312111-BR  
2015-2019 GMC Sierra  
2500/3500 HD

## 2015-2019 GMC Sierra 2500/3500 HD OEM Emblem Installation Kit

### TOOLS REQUIRED:

10mm Wrench  
Locking Pliers

NOTE: Factory Emblem is not supplied with grille kit.



### Step 1

Remove the OE emblem from the factory grille by depressing the tabs securing the emblem to the grille. (Fig 1)



### Step 2

Break off all mounting tabs from the back of the emblem, leave just the two exposed plastic studs. (Fig 2)

### Step 3

Position emblem in center of grille and secure with washers and nuts.(Fig 3)



### Step 4

Your Installation is now complete. (Fig 4)

