

25209 25209B

11-12 GMC
SIERRA HD



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11-12 GMC SIERRA HD Billet Bumper Grille

TOOLS REQUIRED:

Socket Wrench set

PARTS LIST

(2) 1/4 Nuts (1) Billet Bumper Grille
(2) 1/4 Split Washers
(2) 1/4 Flat Washers
(2) 1/4 Bolts
(2) Custom C-Brackets

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE ATTEMPTING INSTALLATION. *(If installing with main grille, Remove main grille, Install bumper grille with main grille removed.)*

Step 1

Remove 4 clips along the inside Bumper to move the rubber splash guard. (Fig, 1)

Step 2

Take the billet grille and place in bumper opening. (Fig, 2)

Step 3

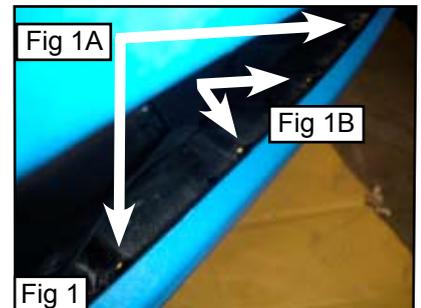
Get under the truck to install the C-Bracket behind the bumper opening. Attach brackets, Insert bolt through bracket and bumper (Fig, 3). Brackets replace clips on each end (Fig, 1A). (If bumper grille seems loose, Apply pressure to brackets to hold in place.)

Step 4

Insert the 1/4 Flatwasher, then 1/4 Split washer, Thread 1/4 Nut (Fig, 4)

Step 5

Re-attach remaining 2 clips. (Fig, 5, Fig,1B)



Installation Complete

