

**25205**  
**07-12 GMC**  
**SIERRA**



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**BILLET BUMPER**

**Recommended Tools:**

Phillips / Slotted Screwdrivers  
Drill / 3/16" Drill Bit  
5/16" Wrench  
Die Grinder (optional to re-install factory license plate mount)

**Parts List / Hardware:**

1 Bumper Insert  
4 6-32 x 2 Machine Screws  
4 6-32 Nylon Lock Nuts  
4 #10 Washers  
2 1" x 1/8" Fender Washers

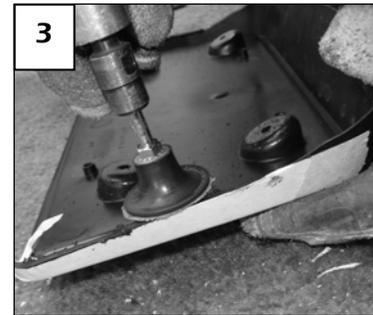
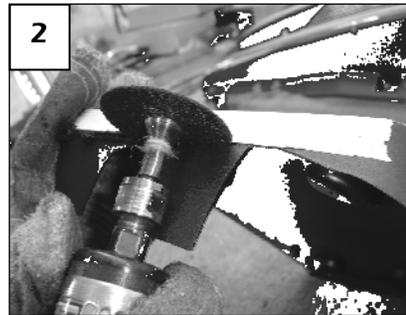
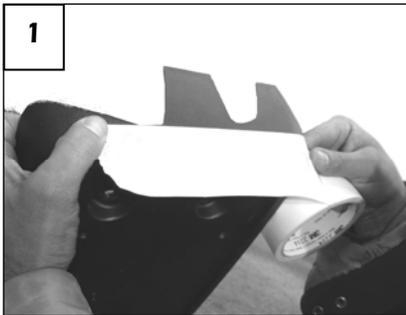
**Read and understand instructions before attempting installation**

**Step 1**

Use a screw driver to remove the license plate. The factory license plate mount is held to the bumper airdam by four aluminum rivets. Drill the rivets out with 3/16" drill. Remove and retain to re-install the license plate.

**Step 2**

Test fit the grille into the bumper opening. The grille has two brackets welded to the back; use the hole in the brackets as a guide to mark the holes onto the airdam. Drill two 3/16" holes at each mark. Re-center the grille. Insert a 2" screw into each hole; from behind the airdam, secure each screw using the smaller #10 washers and lock nuts.



**Step 3**

The factory license plate mount can be modified to mount on the bumper billet. A portion of the license plate mount must be trimmed to re-install. As shown; apply a strip of masking tape to draw a line on each end (1). Use a die grinder to remove the excess material from the license plate mount (2). The last picture shows a profile view of the license mount after your cuts (3). Center the upper mounting holes on the plate mount to the factory holes in the air dam. Install the 2" machine screws and fender washers into the upper mounting holes; secure the screws from behind the air dam using the remaining #10 washers and lock nuts. ***Thank you for purchasing a T-Rex Billet Grille.***

**4/23/07**