

20200
03-06 GMC
SIERRA



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03-06 GMC SIERRA (ALL)
Billet Insert

Tools Required:

Phillip Screw Driver
Drill & 1/8" Drill Bit
Die Grinder w/ cut-off Wheel
Sandpaper or Files

Hardware Included:

1 Billet Insert (19 bars)
4 #8 x 3/4 Phillip Screws
4 #8 Flat Nuts

Read and understand instructions before attempting installation

Step 1.

Remove grille shell from vehicle.



Step2

Cut the center cross bars out of the grille shell. Make your cut at the end of each bar (pictured left). File the cuts smooth so there are no rough edges.

Step3

Note the four tabs welded to the back of the billet insert. From the front of the grille shell, center the billet in the opening. Drill a 1/8" hole into the grille at each tab. Now fasten the insert using the #8 screws and flat nuts.

Step4

Re-install the complete grille assembly back on the vehicle.

Thank you for purchasing your T-Rex billet grille. 9/18/07