

55200

03-06 GMC
SIERRA



55200

03-06 GMC
SIERRA

UPPER CLASS SERIES BUMPER INSERT

Recommended Tools:

Slotted Screwdrivers
7/16" Wrench
10mm Socket or Wrench

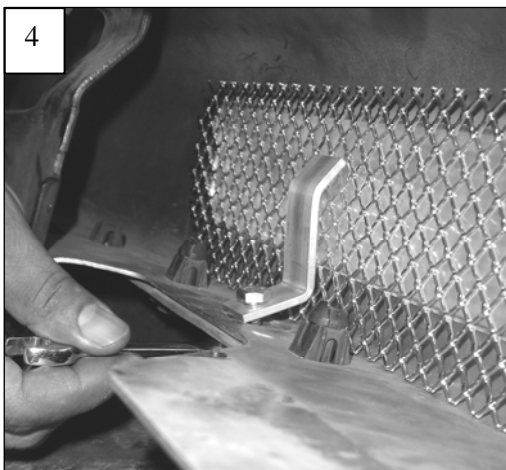
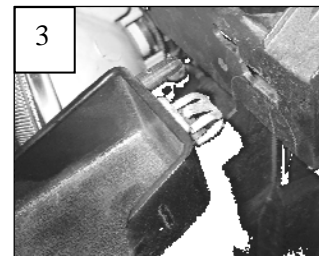
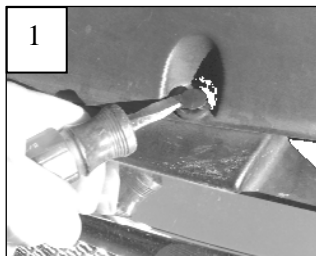
Parts List / Hardware:

1	Mesh Bumper Insert	2	¼ Flat Washers
2	¼-20 x ¾ Bolts	2	¼ Lock Washers
2	¼-20 Nuts	2	Mounting Brackets

Read and understand instructions before attempting installation

Step 1

Apply masking tape to the chrome and painted areas to prevent scratching. Remove the plastic radiator cover fasteners (1). Release the grille around the headlights; pull the lower ends of the grille forward to release the metal clips (2). Remove the 10mm bolt on top in the center. Now use a screwdriver to unfasten the metal retaining clips next to the headlights and signal lights, remove the grille (3).



Step 2

Center the mesh behind the bumper openings. Use the factory hole in the bumper to secure the mounting brackets (4). These brackets apply pressure to the back of the mesh insert; this will hold it securely in place. If more pressure is required to hold the mesh insert; remove the brackets and use pliers to flatten the brackets. Re-install the hardware.

Step 3

Re-install the grille assembly back onto the vehicle.

Thank you for purchasing your T-Rex billet grille.

12/15/06